

# APPLICATION NOTE - AERATION CONTROL IN EFFLUENT TREATMENT

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## AERATION CONTROL IN WATER TREATMENT

**Effluent treatment is the process of removing contaminants from waste water, primarily from household sewage. It includes physical, chemical, and biological processes to remove these contaminants and produce environmentally safe treated wastewater.**

An important stage of most treatment processes is the use of microbes to break down and consume pollutants rendering the water sufficiently clean for discharge to rivers and lakes.

These microbes require oxygen for effective growth. Traditionally this oxygen is supplied from the air in the environment and is pumped in to form air bubbles or introduced by agitation. Both of these processes are expensive from an energy perspective and wasteful as only a small proportion of the air is used by the microbes.



### Membrane Aerated Biofilm Reactors (MABR)

A recent innovation is the use of **Membrane Aerated Biofilm Reactors (MABR)** to control the biological treatment through an attached growth system made of an array of hollow fibre gas permeable membranes. The MABR habitat creates an ideal environment to support a robust biofilm which absorbs and consumes carbon and nitrogen based pollutants.

Air from the environment is supplied at low pressure and oxygen required by the microbes is supplied directly by diffusion across the membranes.

The MABR is deployed in a modular cage design which is supplied as a packaged plant or retrofitted directly into an existing aeration tank. The successful operation of these systems depends on the careful monitoring of air supplied and estimation of the oxygen consumed by the microbes.

### Thermal mass flow meters using the CTA (Constant Temperature Anemometry) principle

A leading manufacturer of these systems has turned to [Flowcon](#), distributor of Bronkhorst in Ireland, to provide Mass Flow metering technology for their control systems.

The **MASS-STREAM™** thermal mass flow meter offered the ideal solution where the air from the environment was sometimes dusty and damp and where reliable, accurate and repeatable measurements were required. A minimal pressure drop across the instrument was vital to optimise air supply costs and insure the membranes received air within a tight operating pressure range. Air flow entering and exiting the bank of membranes is metered and together with pressure and oxygen sensors the mass of oxygen diffusing through the membranes be calculated and carefully controlled.

These [thermal mass flow meters](#) utilise the CTA ([Constant Temperature Anemometry](#)) sensing technique and benefit from a relatively low pressure drop and IP65 ingress protection.

## Process solution

Flow meters from the MASS-STREAM™ series are modern digital instruments offering RS232 and Analog signals as standard. PROFIBUS DP, DeviceNet™ and Modbus are available as options. Air and Gas flows from 10 ml/min up to 5000 l/min can be monitored using one of the six models in the MASS-STREAM™ range. All instruments have an integrated PID control system that can be utilised to offer flow control features in combination with an appropriate proportional flow control valve. An optional integral TFT display can offer local readout and control of important parameters such as Set point (flow control applications). Instantaneous flow rate reading, low or high flow alarms and totalised flows.

Furthermore, these flow meters and flow controllers offer a robust and economic solution to gas metering and control requirements.



## Recommended Products



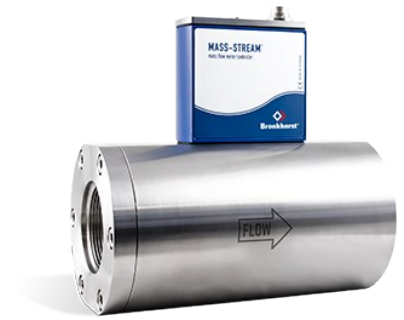
**MASS-STREAM D-6310 MFM**

Min. flow 0,01...0,2 l/min  
Max. flow 0,1...2 l/min  
Pressure rating up to 20 bar  
Rugged sensor and housing (IP65)  
Optional integrated TFT display



**MASS-STREAM D-6370 MFM**

Min. flow 2...100 l/min  
Max. flow 10...1000 l/min  
Pressure rating up to 20 bar  
Rugged sensor and housing (IP65)  
Optional integrated TFT display



**MASS-STREAM D-6390 MFM**

Min. flow 40...2000 l/min  
Max. 100...10000 l/min  
Pressure rating up to 20 bar  
Rugged sensor and housing (IP65)  
Optional integrated TFT display



**MASS-STREAM D-6361/002BI MFC**

Min. flow 0,4...20 l/min  
Max. flow 4...200 l/min  
Pressure rating up to 20 bar  
Rugged sensor and housing (IP65)  
Optional integrated TFT display

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**BRONKHORST (UK) LTD**

1 Kings Court

Willie Snaith Road

Newmarket Suffolk CB8 7TG

Tel. +44 1223 833222

[sales@bronkhorst.co.uk](mailto:sales@bronkhorst.co.uk)