# DATASHEET F-106FI

## IN-FLOW 'High-Flow' F-106FI

Industrial Style Mass Flow Meter for High Gas Flow



## Industrial Style Gas Mass Flow Meters for high flow rates

Bronkhorst $^*$  model F-106FI Mass Flow Meters (MFMs) are suited for precise measurement of flow ranges between 14...700 m $^3$ <sub>n</sub>/h and 140...7000 m $^3$ <sub>n</sub>/h at operating pressures up to 40 bar. The MFM consists of a thermal mass flow sensor and a microprocessor based pc-board with signal and fieldbus conversion and a PID controller for optional mass flow control by means of a separately mounted control valve. The IN-FLOW model is of rugged design (IP65) for use in industrial environments or even Zone 2 hazardous areas, with optional ATEX Cat. 3 or FM Class I, Div. 2 approval.

IN-FLOW series are equipped with a digital pc-board, offering high accuracy, excellent temperature stability and fast response. The main digital pc-board contains all of the general functions needed for measurement and control. In addition to the standard RS232 output the instruments also offer analog I/O. As an option, an on-board interface can be mounted to provide CANopen®, DeviceNet™, EtherCAT®, PROFIBUS DP, PROFINET, Modbus RTU, ASCII or TCP/IP, EtherNet/IP, POWERLINK or FLOW-BUS protocols.

## **Technical specifications**

#### Measurement / control system

Flow range (intermediate ranges available)	min. $14700  \text{m}_{\text{n}}^3/\text{h}$ max. $1407000  \text{m}_{\text{n}}^3/\text{h}$ (based on $N_2$ )	
Accuracy (incl. linearity) (based on actual calibration)	± 1 % FS	
Repeatability	< 0,2 % RD	
Turndown ratio	1:50	
Multi fluid capability	Storage of max. 8 calibration curves	
Response time (sensor)	typical: 0,5 sec.	
Operating temperature	-10+70 °C for ATEX cat. 3 and FM Class 1 Div 2 : 050°C	
Temperature sensitivity	zero: < 0,05% FS/°C; span: < 0,05% Rd/°C	
Pressure sensitivity	0,1% Rd/bar typical $N_2$ ; 0,01% Rd/bar typical $H_2$	
Leak integrity, outboard	tested $< 2 \times 10^{-9}$ mbar l/s He	
Attitude sensitivity	max. error at 90° off horizontal 0,2% FS at 1 bar, typical $\rm N_2$	
Warm-up time	30 min. for optimum accuracy 2 min for accuracy ± 2% FS	

## **Mechanical parts**

Material (wetted parts)

stainless steel 316L or comparable

## **Mechanical parts**

Pressure rating (PN)	up to 40 bar abs (PN10, 16, 40); for hazardous gases such as $O_2$ , $H_2$ , etc. do not exceed operating pressure of 10 bar; for higher pressure select a flanged type MFM, series F-107/F-117.		
Process connections	Wafer type, for mounting between flanges according to DIN DN200 or ANSI 8"		
Seals	standard: Viton®; options: EPDM, Kalrez® (FFKM)		
Weight	18,1 kg		
Ingress protection	IP65		

## **Electrical properties**

Power supply	+15 24 Vdc					
Max. power consumption	Supply	at voltage I/O	at current I/O	extra for fieldbus		
	15 V	95 mA	125 mA	<75 mA		
	24 V	65 mA	85 mA	<50 mA		
Analog output	05 (10) Vdc or 0 (4)20 mA (sourcing output)					
Digital communication	standard: RS232; options: CANopen®, DeviceNet™, EtherCAT®, PROFIBUS DP, PROFINET, Modbus RTU, ASCII or TCP/IP, EtherNet/IP, POWERLINK or FLOW-BUS					

## **Electrical connection**

Analog/RS232	8 DIN (male);	
PROFIBUS DP	bus: 5-pin M12 (female); power: 8 DIN (male);	
CANopen® / DeviceNet™	5-pin M12 (male);	
FLOW-BUS/Modbus-RTU/ASCII	5-pin M12 (male)	
Modbus TCP / EtherNet/IP / POWERLINK	bus: 2 x 5-pin M12 (female) (in/out); power: 8 DIN (male);	
EtherCAT®/ PROFINET	bus: 2 x 5-pin M12 (female) (in/out); power: 8 DIN (male)	
IEC 61010-1	IEC-61010-1:2010 including national deviations for UL (61010-1:2012) and CSA (C22.2 No. 61010-1-12)	

## Control valve options

External actuator options to be connected to the controller

**Ex-proof specifications** 

Approvals / certificates

Technical specifications subject to change without notice.

For dimensional drawings and hook-up diagrams please visit the  $\underline{product\ page}$  on our  $\underline{website}$ 

## **Recommended accessories**



#### E-8000 SERIES

#### Digital Readout / Control Systems

Bright, wide angle, 1.8" display (TFT technology) User friendly operation, menu driven with 4 push buttons



#### **BRIGHT SERIES**

#### Compact Local R/C Module

Bright, wide angle, 1.8" display

User friendly operation

Indication/operation/configuration



#### **PIPS SERIES**

#### Plug-in Power Supply

For lab-style or industrial devices

Interchangeable plugs (Euro, UK, USA, Australian, IEC) for mains connection

## **Related products**



## IN-FLOW 'HIGH-FLOW' F-106EI

Min. flow 8 ... 400 m3n/h Max. flow 80 ... 4000 m3n/h

Pressure rating up to 40

bar

Wafer type connection (DIN/ANSI)

Rugged IP65 housing



## IN-FLOW 'HIGH-FLOW' F-106GI

Min. flow 22 ... 1100 m3n/h

Max. flow 220 ... 11000

m3n/h

Pressure rating up to 40

bar

Wafer type connection

(DIN/ANSI)

Rugged IP65 housing



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