# DATASHEET F-120MI

# IN-FLOW F-120MI

High-Pressure Mass Flow Meter for Gases, Industrial Style



#### Gas Mass Flow Meters for lowest flow rates

Bronkhorst $^*$  model F-120MI Mass Flow Meters (MFMs) are suited for precise measurement of flow ranges between 0,2...10 mI<sub>n</sub>/min and 0,3...15 mI<sub>n</sub>/min at operating pressures up to 200 bar. The MFM consists of a thermal mass flow sensor and a microprocessor based pc-board with signal and fieldbus conversion and a PID controller for optional mass flow control by means of a separately mounted control valve. The IN-FLOW model is of rugged design (IP65) for use in industrial environments or even Zone 2 hazardous areas, with optional ATEX Cat. 3 or FM Class I, Div. 2 approval.

IN-FLOW series are equipped with a digital pc-board, offering high accuracy, excellent temperature stability and fast response. The main digital pc-board contains all of the general functions needed for measurement and control. In addition to the standard RS232 output the instruments also offer analog I/O. As an option, an on-board interface can be mounted to provide CANopen®, DeviceNet™, EtherCAT®, PROFIBUS DP, PROFINET, Modbus RTU, ASCII or TCP/IP, EtherNet/IP, POWERLINK or FLOW-BUS protocols.

## **Technical specifications**

#### Measurement / control system

Flow range (intermediate ranges available)	min. $0,210  \text{ml}_{\text{n}}/\text{min}$ max. $0,315  \text{ml}_{\text{n}}/\text{min}$ (based on $N_2$ )
Accuracy (incl. linearity) (based on actual calibration)	±0,5% Rd plus ±0,1% FS
Repeatability	< 0,2 % RD
Turndown ratio	1:50
Multi fluid capability	Storage of max. 8 calibration curves
Response time (sensor)	typical: 0,5 sec.
Operating temperature	-10 +70 °C for ATEX cat. 3 and FM Class 1 Div 2 : 050°C
Temperature sensitivity	zero: < 0,05% FS/°C; span: < 0,05% Rd/°C
Pressure sensitivity	0.1% Rd/bar typical N <sub>2</sub> ; $0.01%$ Rd/bar typical H <sub>2</sub>
Leak integrity, outboard	tested $< 2 \times 10^{-9}$ mbar l/s He
Attitude sensitivity	max. error at 90° off horizontal 0,2% FS at 1 bar, typical $N_2$
Warm-up time	30 min. for optimum accuracy 2 min for accuracy ± 2% FS

## **Mechanical parts**

Material (wetted parts)

stainless steel 316L or comparable

## **Mechanical parts**

Test pressure	200 bar abs
Process connections	compression type or face seal couplings
Seals	standard: Viton®; options: EPDM, Kalrez® (FFKM)
Ingress protection	IP65

# **Electrical properties**

Power supply	+15 24 V	+15 24 Vdc				
Max. power consumption meter	Supply	at voltage I/O	at current I/O	extra for fieldbus		
	15 V	95 mA	125 mA	<75 mA		
	24 V	65 mA	85 mA	<50 mA		
Max. Power consumption controller	Supply	at voltage I/O	at current I/O	extra for fieldbus		
	15 V	290 mA	320 mA	<75 mA		
	24 V	200 mA	215 mA	<50 mA		
Analog output	05 (10) V	05 (10) Vdc or 0 (4)20 mA (sourcing output)				
Digital communication	standard: RS232; options: CANopen®, DeviceNet™, EtherCAT®, PROFIBUS DP, PROFINET, Modbus RTU, ASCII or TCP/IP, EtherNet/IP, POWERLINK or FLOW-BUS					

#### **Electrical connection**

Analog/RS232	8 DIN (male);	
PROFIBUS DP	bus: 5-pin M12 (female); power: 8 DIN (male);	
CANopen® / DeviceNet™	5-pin M12 (male);	
FLOW-BUS/Modbus-RTU/ASCII	5-pin M12 (male)	
Modbus TCP / EtherNet/IP / POWERLINK	bus: 2 x 5-pin M12 (female) (in/out); power: 8 DIN (male);	
EtherCAT®/ PROFINET	bus: 2 x 5-pin M12 (female) (in/out); power: 8 DIN (male)	
IEC 61010-1	IEC-61010-1:2010 including national deviations for UL (61010-1:2012) and CSA (C22.2 No. 61010-1-12)	

## **Control valve options**

External actuator options to be connected to the controller

**Ex-proof specifications** 

Approvals / certificates

Technical specifications subject to change without notice.

For dimensional drawings and hook-up diagrams please visit the  $\underline{product\,page}$  on our  $\underline{website}$ 

## **Recommended accessories**



#### E-8000 SERIES

#### Digital Readout / Control Systems

Bright, wide angle, 1.8" display (TFT technology) User friendly operation, menu driven with 4 push buttons



#### **BRIGHT SERIES**

#### Compact Local R/C Module

Bright, wide angle, 1.8" display

User friendly operation

Indication/operation/configuration



#### **PIPS SERIES**

#### Plug-in Power Supply

For lab-style or industrial devices

Interchangeable plugs (Euro, UK, USA, Australian, IEC) for mains connection

# **Related products**



# IN-FLOW F-121MI

Min. flow 0,3...15 mln/min Max. flow 0,4...20 ln/min Pressure rating 200 bar Compact IP65 design High accuracy



## IN-FLOW F-221MI

Min. flow 0,3...15 mln/min Max. flow 0,4...20 ln/min Working pressure /  $\Delta P$  up to 200 bar Compact IP65 design

High accuracy and repeatability



# BRONKHORST (UK) LTD

1 Kings Court Willie Snaith Road Newmarket Suffolk CB8 7TG

Tel. <u>+44 1223 833222</u> <u>sales@bronkhorst.co.uk</u>

