

DATASHEET F-107XD

LOW-ΔP-FLOW F-107xD

Mass Flow Meter for low pressure drop or corrosive gas service, industrial style



Thermal Mass Flow Meters for low pressure drop or corrosive gas applications, industrial style

Bronkhorst® model F-107xD* Mass Flow Meters (MFMs) are suited for precise measurement of flow ranges between 0,2...10 m³_n/h and 20...1000 m³_n/h (N₂-equivalent). The instruments are particularly suited for corrosive gases or applications with very low differential pressure (ΔP). Compared to conventional instruments, LOW-ΔP-FLOW meters have larger flow channels to minimize the risk of clogging, facilitate cleaning and purging, and cause lower pressure drop (the sensor only requires 0,5 to 5 mbar). This model is of rugged design (IP65) for use in industrial environments or even Zone 2 hazardous areas, with optional ATEX Cat. 3 or FM Class I, Div. 2 approval.

The integrated digital pc-board provides signal and fieldbus conversion as well as PID controller functionality for optional mass flow control by means of a (separately mounted) control valve. In addition to the standard RS232 output the instruments also offer analog I/O. As an option, an on-board interface can be mounted to provide CANopen®, DeviceNet™, EtherCAT®, PROFIBUS DP, PROFINET, Modbus RTU, ASCII or TCP/IP, EtherNet/IP, POWERLINK or FLOW-BUS protocols.

** Series F-107xD consists of the models F-107AD (DIN DN 40 / ANSI 1½"), F-107BD (DIN DN 50 / ANSI 2"), F-107CD (DIN DN 80 / ANSI 3") and F-107DD (DIN DN 100 / ANSI 4")*

Technical specifications

Measurement / control system

Flow rates	min. 0,2...10 m ³ _n /h max. 20...1000 m ³ _n /h (based on N ₂)
Accuracy (incl. linearity) (based on actual calibration)	± 1 % FS
Repeatability	< 0,2 % RD
Turndown ratio	1:50 (2...100%)
Max. operating pressure	10 bar g
Multi fluid capability	Storage of max. 8 calibration curves
Response time (sensor)	1 ... 2 sec.
Operating temperature	-10 ... +70 °C for ATEX cat. 3 and FM Class 1 Div 2 : 0...50°C
Mounting	horizontal
Temperature sensitivity	< 0,1% FS/°C
Pressure sensitivity	0,1% Rd/bar typical N ₂
Leak integrity, outboard	tested < 2 x 10 ⁻⁹ mbar l/s He

Measurement / control system

Warm-up time	30 min. for optimum accuracy 2 min for accuracy $\pm 2\%$ FS
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Mechanical parts

Material (wetted parts)	stainless steel 316L or comparable; other on request
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Process connections	Flanged type
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Seals	standard: FKM/Viton®; options: EPDM, FFKM/Kalrez®
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Ingress protection	IP65
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Electrical properties

Power supply	+15 ... 24 Vdc
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Max. power consumption meter	Supply	at voltage I/O	at current I/O	extra for fieldbus
	15 V	95 mA	125 mA	<75 mA
	24 V	65 mA	85 mA	<50 mA

Max. Power consumption controller	Supply	at voltage I/O	at current I/O	extra for fieldbus
	15 V	290 mA	320 mA	<75 mA
	24 V	200 mA	215 mA	<50 mA

Analog output	0...5 (10) Vdc or 0 (4)...20 mA (sourcing output)
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Digital communication	standard: RS232; options: CANopen®, DeviceNet™, EtherCAT®, PROFIBUS DP, PROFINET, Modbus RTU, ASCII or TCP/IP, EtherNet/IP, POWERLINK or FLOW-BUS
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Electrical connection

Analog/RS232	8 DIN (male);
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PROFIBUS DP	bus: 5-pin M12 (female); power: 8 DIN (male);
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CANopen® / DeviceNet™	5-pin M12 (male);
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FLOW-BUS/Modbus-RTU/ASCII	5-pin M12 (male)
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Modbus TCP / EtherNet/IP / POWERLINK	bus: 2 x 5-pin M12 (female) (in/out); power: 8 DIN (male);
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EtherCAT®/ PROFINET	bus: 2 x 5-pin M12 (female) (in/out); power: 8 DIN (male)
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IEC 61010-1	IEC-61010-1:2010 including national deviations for UL (61010-1:2012) and CSA (C22.2 No. 61010-1-12)
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Control valve options

External actuator options to be connected to the controller

Ex-proof specifications

Approvals / certificates

Technical specifications subject to change without notice.

For dimensional drawings and hook-up diagrams please visit the [product page](#) on our [website](#)

Recommended accessories



E-8000 SERIES

Digital Readout / Control Systems

Bright, wide angle, 1.8" display (TFT technology)
User friendly operation, menu driven with 4 push buttons



BRIGHT SERIES

Compact Local R/C Module

Bright, wide angle, 1.8" display
User friendly operation
Indication/operation/configuration



PIPS SERIES

Plug-in Power Supply

For lab-style or industrial devices
Interchangeable plugs (Euro, UK, USA, Australian, IEC) for mains connection

Related products



LOW-ΔP-FLOW F-106XD

Min. flow 0,2...10 m³n/h
Max. flow 20...1000 m³n/h
Pressure rating up to 10 bar
Low ΔP, easy to purge
IP65, wafer type design



LOW-ΔP-FLOW F-103EI

Min. flow 0,9...45 l/min
Max. flow 4...200 l/min
Pressure rating up to 10 bar
Low ΔP, easy to purge
Compact IP65 design

