# MASS-STREAM D-6370A & D-6470A MFM

Direct Thermal Mass Flow Meter for Gases, IP65 protected



# Compact IP65 Mass Flow Meters for higher flow rates of gases

Bronkhorst<sup>®</sup> models D-6370A and and-D-6470A Mass Flow Meters (MFMs) are suited for precise measurement of flow ranges between 4...200 ln/min and 20...2000 ln/min at operating pressures between vacuum and 20 bar. The MFM consists of a proven inline thermal (CTA) mass flow sensor and a microprocessor based pc-board with signal and fieldbus conversion and a PID controller for optional mass flow control by means of a separately mounted control valve. The instrument is IP65 complient and can optionally be equipped with a modern, multi-functional and multi-colour display, with operator buttons on the instrument.

The digital MASS-STREAM<sup>™</sup> series is characterized by a high degree of signal integrity and, as an option, up to 8 calibration curves of different gases and process conditions can be memorized in the instrument. In addition to the standard RS232 output the instruments also offer analog I/O. As an option, an on-board interface can be mounted to provide CANopen<sup>®</sup>, DeviceNet<sup>™</sup>, EtherCAT<sup>®</sup>, PROFIBUS DP, PROFINET, Modbus RTU, ASCII or TCP/IP, EtherNet/IP, POWERLINK or FLOW-BUS protocols.

# **Technical specifications**

#### Measurement / control system

Flow range (intermediate ranges available)	min. 4200 l <sub>n</sub> /min max. 202000 l <sub>n</sub> /min (based on N <sub>2</sub> )		
Accuracy (incl. linearity) (based on actual calibration)	$\pm$ 1,0 % RD plus $\pm$ 0.5% FS (at calibration conditions)		
Repeatability	< 0,2 % FS		
Turndown ratio	up to 1:100		
Type of gases	allmost all gases, compatible with chosen materials		
Response time (sensor)	approx. 0,9 sec.		
Operating temperature	0 50 °C		
Storage / Transport conditions	with display : 0 50 °C, max. 95% RH (non-condensing); without display : -20 +80 °C, max. 95% RH (non-condensing)		
Temperature sensitivity	D-63xx : ±0,2% Rd/°C (Air) D-64xx : ±0,1% Rd/°C (Air)		
Pressure sensitivity	± 0,3 % Rd/bar typical (Air)		
Leak integrity, outboard	tested < 2 x 10 <sup>-8</sup> mbar I/s He		
Attitude sensitivity	at 90° deviation from horizontal max. error 0,2 % at 1 bar typical $N_2$		
Warm-up time	30 min. for optimum accuracy, within 30 seconds for accuracy ±4% FS		

#### **Mechanical parts**

Sensor	Stainless steel SS 316 (AISI 316L)		
Instrument body	Stainless steel SS 316		
Sieves and rings	Stainless steel SS 316		
Pressure rating (PN)	20 bar g		
Process connections	G1/2" (D-63xx : RP-type cavity / D-64xx : ISO1179-1 cavity) / compression type or face seal (VCR/VCO) couplings		
Seals	standard: FKM/Viton®; options: EPDM, FFKM/Kalrez®, FDA and USP Class VI approved compounds		
Weight	2,5 kg		
Ingress protection	IP65		

#### **Electrical properties**

Power supply	+15 24 Vdc ±10%					
Max. power consumption	Supply	Basic model	Add. for fieldbus	Add. for display		
	15 V	115 mA	80 mA	30 mA		
	24 V	85 mA	50 mA	20 mA		
Analog output	05 (10) Vdc or 0 (4)20 mA					
	(sourcing output)					
Digital communication	standard: RS232					
	options: CANopen®, DeviceNet™, EtherCAT®, PROFIBUS DP, PROFINET, Modbus RTU, ASCII or TCP/IP,					
	EtherNet/IP, POWERLINK or FLOW-BUS					

#### **Electrical connection**

Analog/RS232	8 DIN (male);	
PROFIBUS DP	bus: 5-pin M12 (female); power: 8 DIN (male)	
CANopen <sup>®</sup> / DeviceNet <sup>™</sup>	5-pin M12 (male)	
Modbus RTU / FLOW-BUS	5-pin M12 (male)	
Modbus TCP / EtherNet/IP / POWERLINK	bus: 2 x 5-pin M12 (female) (in/out); power: 8 DIN (male);	
EtherCAT <sup>®</sup> / PROFINET	bus: 2 x 5-pin M12 (female) (in/out); power: 8 DIN (male)	

# **Control valve options**

External actuator options to be connected to the controller

**Ex-proof specifications** 

# Approvals / certificates

For dimensional drawings and hook-up diagrams please visit the product page on our website

### **Recommended accessories**



PIPS SERIES

#### Plug-in Power Supply

For lab-style or industrial devices Interchangeable plugs (Euro, UK, USA, Australian, IEC) for mains connection

# **Related products**



#### MASS-STREAM D-6360 MFM

Min. flow 0,4...20 In/min Max. flow 2...200 In/min Pressure rating up to 20

bar Rugged sensor and

housing (IP65)

Optional integrated TFT display



MASS-STREAM D-6380 & D-6480 MFM

> Min. flow 10...500 In/min Max. flow 50...5000 In/min Pressure rating up to 20 bar Rugged sensor and housing (IP65) Optional integrated TFT display



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Bronkhorst High-Tech designs and manufactures innovative instruments and subsystems for low-flow measurement and control for use in laboratories, machinery and industry. Driven by a strong sense of sustainability and with many years of experience, we offer an extensive range of (mass) flow meters and controllers for gases and liquids, based on thermal, Coriolis and ultrasonic measuring principles. Our global sales and service network provides local support in more than 40 countries. Discover Bronkhorst<sup>®</sup>!