# mini CORI-FLOW™ M12V10I

Low Flow Coriolis Mass Flow Controller for Gases

- High accuracy, excellent repeatability
- Fast response
- Independent of fluid properties
- Additional density and temperature output
- Compact, rugged (IP65) design
- Optional ATEX approval Cat.3, Zone 2
- Valve function: Normally Closed



# Low Flow Coriolis Mass Flow Controller for Gases

mini CORI-FLOW<sup>M</sup> Mass Flow Meters and Controllers are precise and compact instruments, based on the <u>Coriolis measuring principle</u>, designed to cover the needs of the low flow market. Bronkhorst<sup>\*</sup> model M12V10I Mass Flow Controller (MFC) is suited for highly accurate control of gas flow ranges between 0,1...5 g/h and 4...200 g/h (which corresponds with 1,33...66,6 ml<sub>n</sub>/min up to 0,05...2,66 l<sub>n</sub>/min when used on nitrogen) at operating pressures up to 100 bar (higher on request). The instruments are equipped with a robust IP65 weatherproof housing and are optionally available with ATEX approval for use in Zone 2 hazardous areas.

The instrument contains a microprocessor based pc-board with signal and fieldbus conversion and a PID controller for mass flow control by means of an integrated control valve (normally closed).

# **Technical specifications**

### Measurement / control system

Flow rates	0200 g/h (nominal flow rate: 100 g/h); Full Scale (FS) value is user-configurable
Mass flow accuracy	± 0,5 % of rate
Repeatability	$\pm$ 0,05% of rate $\pm$ ½(ZS* x 100/actual flow)%
Turndown ratio	1:50
Zero stability (ZS)	$<\pm$ 0,1 g/h (Guaranteed at constant temperature and for unchanging process and environment conditions.)
Settling time (in control, typical)	1 sec. (typical)
Temperature effect	on zero: < 0,01 g/h/°C; on span: < 0,001% Rd/°C; self heating (at zero flow): < 15°C (Depends on flow rate, heat capacity fluid, T amb., T fluid and cooling capacity.)
Operating temperature	0 70 °C ; for ATEX Cat.3, Zone 2 max. 50°C
Mounting	Any position, attitude sensitivity negligible. Instrument to be rigidly bolted to a stiff and heavy mass or construction for guaranteed zero stability. External shocks or vibrations should be avoided.
Temperature accuracy	± 0,5 ℃
Density accuracy	$\leq \pm 5 \text{ kg/m}^3$
Max. Kv-value	3,4 x 10 <sup>-4</sup>
Leak integrity, outboard	< 2 x 10 <sup>-9</sup> mbar l/s He
Warm-up time	> 30 min. for optimum accuracy

### **Mechanical parts**

Sensor	single tube, DN 0.25
Valve seat	Kalrez <sup>®</sup> -6375, other on request
Material (wetted parts)	stainless steel 316L or comparable
Housing	stainless steel 430F
Pressure rating (PN)	100 bar abs
Process connections	compression type or face seal (VCR/VCO) couplings, or Tri-Clamp flanges (welded)
Seals	metal
Weight	1,5 kg
Ingress protection	IP65 (weatherproof)

## **Electrical properties**

Power supply	+1524 Vdc +/- 10% Max. ripple recommended: 50 mV tt
Max. power consumption	max. 7 W
Analog output	05 (10) Vdc, min. load impedance > 2 k $\Omega$ ;
	0 (4)20 mA (sourcing), max. load impedance < 375 $\Omega$
Analog setpoint	05 (10) Vdc, min. load impedance > 100 k $\Omega$ ;
	0 (4)20 mA (sourcing), max. load impedance ~ 250 $\Omega$
Digital communication	standard: RS232;
	options: PROFIBUS DP, DeviceNet™, Modbus RTU or FLOW-BUS

### **Electrical connection**

Analog/RS232	8-pin DIN (male);
PROFIBUS DP	bus: 5-pin M12 (female); power: 8-pin DIN (male);
CANopen <sup>®</sup> / DeviceNet <sup>™</sup>	5-pin M12 (male);
FLOW-BUS/Modbus-RTU/ASCII	5-pin M12 (male);

Technical specifications subject to change without notice.

For dimensional drawings and hook-up diagrams please visit the product page on our website

# **Recommended accessories**



#### E-8000 SERIES

#### Digital Readout / Control Systems

Bright, wide angle, 1.8" display (TFT technology) User friendly operation, menu driven with 4 push buttons



#### **BRIGHT SERIES**

#### Compact Local R/C Module

Bright, wide angle, 1.8" display User friendly operation Indication/operation/configuration



#### **PIPS SERIES**

## Plug-in Power Supply

For lab-style or industrial devices Interchangeable plugs (Euro, UK, USA, Australian, IEC) for mains connection



#### MOUNTING PARTS

#### Mass blocks and vibration dampeners

To guarantee zero stability of low flow Coriolis instruments

# **Related products**



#### MINI CORI-FLOW™ M12V11I

Flow range 0...200 g/h (0...2666 mln/min N<sub>2</sub>) Pressure rating 100 bar Independent of fluid properties High accuracy, fast control (N/O)



#### MINI CORI-FLOW™ ML120V21

Flow range 0...200 g/h (0...2666 mln/min N<sub>2</sub>) Pressure rating 5 bar Independent of fluid properties High accuracy, fast control (N/O)



#### MINI CORI-FLOW™ M12

Flow range 0...200 g/h (0...2666 mln/min N<sub>2</sub>) Pressure rating 200 bar Independent of fluid properties High accuracy, fast response



#### **BRONKHORST (UK) LTD**

1 Kings Court Willie Snaith Road Newmarket Suffolk CB8 7TG Tel. <u>+44 1223 833222</u> sales@bronkhorst.co.uk