# mini CORI-FLOW™ MI130

Low Flow Coriolis Mass Flow Meter / Controller



## Low Flow Coriolis Mass Flow Meters / Controllers for Liquid and Gases

mini CORI-FLOW™ MI-series Mass Flow Meters and Controllers are precise and compact instruments, based on the <u>Coriolis measuring principle</u>, designed to cover the needs of the low flow market. Bronkhorst® model MI130 Mass Flow Meter (MFM) is suited for highly accurate control of liquid flow in the range of 0...2000 g/h (which corresponds with 0...26,6 l<sub>n</sub>/min when used on nitrogen) at operating pressures up to 200 bar. The instruments are equipped with a robust IP66/IP67 weatherproof housing with screw terminal connections. The MI-series MkII are suitable for an industrial area up to pollution degree 3 with additional gas or dust (Ex) atmosphere (zone 2/22 or EPL Gc/Dc).

The instrument contains smart electronics, featuring alarm and counter functions, and a PID controller for optional mass flow control by means of a separately mounted control valve or pump. With regard to connectivity, the instruments can be equipped with a wide range of fieldbus options, beside their standard analog and RS232 I/O communication.

### **Technical specifications**

#### Measurement / control system

| Flow rates              | Liquid: $02000$ g/h (nominal flow rate: $1000$ g/h);<br>Gas: $026$ ,6 $I_n$ /min ( $N_2$ );<br>Full Scale (FS) value user-configurable   |
|-------------------------|--|
| Mass flow accuracy      | Liquid: ≤±0,1% Rd (of Reading), at calibration conditions at FS value; Gas: ≤±0,5% Rd  |
| Volume flow accuracy    | Liquid: $\leq \pm 0.2\%$ Rd, at fixed density value;<br>Gas: $\leq \pm 0.5\%$ Rd   |
| Repeatability           | Liquid mass flow: $\leq \pm 0.05\%$ Rd $\pm \frac{1}{2}$ ZS (Zero Stability);<br>Gas mass flow: $\leq \pm 0.25\%$ Rd $\pm \frac{1}{2}$ ZS;<br>Density: $\leq \pm 1$ kg/m <sup>3</sup> (at calibration conditions at stable flow) |
| Turndown ratio          | up to 1:2000 (in digital mode)   |
| Zero stability (ZS)     | $<$ $\pm$ 0,2 g/h (Guaranteed at constant temperature and for unchanging process and environment conditions.)  |
| Response time (sensor)  | ≤ 200 msec   |
| Fluid temperature       | -20 +70 °C   |
| Ambient temperature     | -20 +70 °C   |
| Mounting                | any position, attitude sensitivity negligible.<br>External shocks or vibrations should be avoided.   |
| Temperature sensitivity | ≤ 0,02 g/h/°C  |
| Temperature accuracy    | ± 0,5 °C   |

## Measurement / control system

| Density accuracy         | $<$ $\pm$ 1 kg/m $^{3}$ (at calibration conditions at stable flow), up to 2500 kg/m $^{3}$ |
|--------------------------|--|
| Max. fluid viscosity     | 5000 cP  |
| Leak integrity, outboard | tested < 2 x 10 <sup>-9</sup> mbar l/s He  |
| Warm-up time             | > 30 min for optimum accuracy  |

## Mechanical parts

| Sensor                  | single tube, DN 0.5, Ra $\leq$ 0,8 $\mu$ m (typical)                             |
|-------------------------|--|
| Material (wetted parts) | stainless steel 316L / 1.4404  |
| Housing                 | stainless steel 316L / 1.4404;<br>silicon seal (bottom), NBR seal (cover)        |
| Pressure rating (PN)    | 200 bar abs  |
| Process connections     | compression type or face seal (VCR/VCO) couplings, or Tri-Clamp flanges (welded) |
| Seals                   | none (in fluid path)   |
| Weight                  | 6 kg   |
| Ingress protection      | IP66/IP67  |

## **Electrical properties**

| Power supply           | +1524 Vdc +/- 10%<br>Max. ripple recommended: 50 mV tt   |
|------------------------|--|
| Max. power consumption | meter: max. 3 W;<br>controller: max 7 W  |
| Analog output          | 05 (10) Vdc, min. load impedance > 2 k $\Omega$ ; 0 (4)20 mA (sourcing), regular, max. load impedance < 375 $\Omega$ ; with HART, load impedance 250600 $\Omega$ |
| Analog setpoint        | (for MFM + pump or control valve) 05 (10) Vdc, min. load impedance > 100 k $\Omega$ 0 (4)20 mA (sourcing), max. load impedance ~ 250 $\Omega$                    |
| Digital communication  | standard: RS232;<br>options: CANopen®, DeviceNet™, EtherCAT®, PROFIBUS DP, PROFINET, Modbus RTU, ASCII or TCP/IP,<br>EtherNet/IP, POWERLINK, FLOW-BUS or HART    |
| Valve control signal   | M12 cable gland, screw terminals <2,5 mm2  |
| Bus termination        | dipswitch integrated on pc-board   |
| Support interface      | micro USB on pc-board  |

## **Electrical connection**

| Analog/RS232                            | M20 gland |
|---|-----------|
| PROFIBUS DP                             | M20 gland |
| CANopen® / DeviceNet™                   | M20 gland |
| FLOW-BUS/Modbus-RTU/ASCII               | M20 gland |
| Modbus TCP / EtherNet/IP /<br>POWERLINK | M20 gland |
| EtherCAT®/ PROFINET                     | M20 gland |

### **Control valve options**

External actuator options to be connected to the controller

**Ex-proof specifications** 

Approvals / certificates

Technical specifications subject to change without notice.

# **Technical specifications**

### **Control valve options**

| MI130+C0I: Gas flow control valve        | $Kv-max = 6,6 \times 10^{-2}$        |
|--|--------------------------------------|
| MI130+C2I: Liquid flow control valve     | $\text{Kv-max} = 2.3 \times 10^{-3}$ |
| MI130+C5I: Gas/Liquid flow control valve | $\text{Kv-max} = 6,6 \times 10^{-2}$ |
| MI130+F-004Al: Gas/Liquid flow control   | $\text{Kv-max} = 3.0 \times 10^{-1}$ |

Technical specifications and dimensions subject to change without notice. Actual form, fit, function is subject to change in next release.

For dimensional drawings and hook-up diagrams please visit the  $\underline{product\ page}$  on our  $\underline{website}$ 

#### **Recommended accessories**



#### E-8000 SERIES

### Digital Readout / Control Systems

Bright, wide angle, 1.8" display (TFT technology) User friendly operation, menu driven with 4 push buttons

## **Related products**



### MINI CORI-FLOW™ M13

Flow range 0...2000 g/h Pressure rating 200 bar Independent of fluid properties High accuracy, fast response



### MINI CORI-FLOW™ MI140

Flow range 0...30 kg/h Pressure rating 200 bar Independent of fluid properties IP66/IP67 housing, terminal strip conn.



Bronkhorst High-Tech designs and manufactures innovative instruments and subsystems for low-flow measurement and control for use in laboratories, machinery and industry. Driven by a strong sense of sustainability and with many years of experience, we offer an extensive range of (mass) flow meters and controllers for gases and liquids, based on thermal, Coriolis and ultrasonic measuring principles. Our global sales and service network provides local support in more than 40 countries. Discover Bronkhorst®!