

# F-202BB

---

## EL-FLOW BASE F-202BB

Mass Flow Controller for Gases, Standard & Straightforward

- Accurate mass flow measurement/control
- Proven thermal bypass sensor
- Fast response, excellent repeatability
- Virtually pressure and temperature independent
- Cost effective solution



---

### Gas Mass Flow Controllers for OEM Applications

Bronkhorst® EL-FLOW® Base model F-202BB Mass Flow Controllers (MFCs) are standard and straightforward instruments suited for precise measurement and control of flow ranges between 1,4...70 l<sub>n</sub>/min and 4...200 l<sub>n</sub>/min at operating pressures between vacuum and 10 bar(g). EL-FLOW® Base instruments are equipped with a digital pc-board, offering high accuracy, excellent temperature stability and fast response. In addition to the standard analog I/O the MFCs also offer RS232 or Modbus-RTU or -ASCII communication.

EL-FLOW® Base is an economical solution for installation in (OEM) systems e.g. in coating or welding applications.

# Technical specifications

## Measurement / control system

Flow range (intermediate ranges available)	min. 1,4...70 I <sub>n</sub> /min max. 4...200 I <sub>n</sub> /min (based on N <sub>2</sub> )		
Accuracy (incl. linearity) (based on actual calibration)	± 1 % FS		
Repeatability	< 0,2 % RD		
Turndown ratio	1:50 (2...100%)		
Operating pressure	0...10 bar g		
Settling time (in control, typical)	approx. 1 sec.		
Control stability	< ± 0,1 % FS (typical for 1 ln/min N <sub>2</sub> )		
Operating temperature	10 ... 50 °C		
Temperature sensitivity	zero: < 0,1% FS/°C; span: < 0,1% Rd/°C		
Pressure sensitivity	< 0,15% Rd/bar at 4...10 bar(g); < 0,25% Rd/bar at 1...4 bar(g); < 0,5% Rd/bar at 0...1 bar(g)		
Max. Kv-value	3,5 x 10 <sup>-1</sup>		
Leak integrity, outboard	tested < 2 x 10 <sup>-9</sup> mbar l/s He		
Attitude sensitivity	max. error at 90° off horizontal 0,2% FS at 1 bar, typical N <sub>2</sub>		
Warm-up time	30 min. for optimum accuracy 2 min for accuracy ± 2% FS		

## Mechanical parts

Material (wetted parts)	stainless steel 316L or comparable		
Process connections	compression type or face seal couplings		
Seals	standard: Viton®; option: Kalrez® (FFKM)		
Weight	2,3 kg		
Ingress protection	IP40		

## Electrical properties

Power supply	+ 15 ... 24 Vdc		
Max. power consumption	Supply	at voltage I/O	at current I/O
	15 V	290 mA	320 mA
	24 V	200 mA	215 mA
Analog output	0...5 (10) Vdc or 0 (4)...20 mA (sourcing output)		
Digital communication	RS232 or Modbus-RTU or -ASCII (RS485)		

## Electrical connection

Power/Analog/RS232/RS485	9-pin D-connector (male)
--------------------------	--------------------------

Technical specifications subject to change without notice.

For dimensional drawings and hook-up diagrams please visit the [product page](#) on our [website](#)

## Recommended accessories



### E-8000 SERIES

#### Digital Readout / Control Systems

Bright, wide angle, 1.8" display (TFT technology)

User friendly operation, menu driven with 4 push buttons



### BRIGHT SERIES

#### Compact Local R/C Module

Bright, wide angle, 1.8" display

User friendly operation

Indication/operation/configuration



### PIPS SERIES

#### Plug-in Power Supply

For lab-style or industrial devices

Interchangeable plugs (Euro, UK, USA, Australian, IEC) for mains connection



### IN-LINE FILTER SERIE M-411 RS

1/4" female in / male out

100 bar

Average porosity 0.5...15  $\mu\text{m}$

## Related products



**EL-FLOW BASE F-201AB**

Min. flow 0,4...20 lN/min  
Max. flow 1,4...70 lN/min  
Pressure rating 10 bar  
Standard & straightforward  
Cost effective solution



**EL-FLOW BASE F-201CB**

Min. flow 0,16...8 mN/min  
Max. flow 0,4...20 lN/min  
Pressure rating 10 bar  
Standard & straightforward  
Cost effective solution



**BRONKHORST USA LLC**  
57 South Commerce Way  
Suite 120  
USA - Bethlehem, PA 18017  
Tel. +1-610-866-6750  
[sales@bronkhorstusa.com](mailto:sales@bronkhorstusa.com)