DATASHEET F-212AV

EL-FLOW Select F-212AV

Digital Thermal Mass Flow Controller for Gases



Gas Mass Flow Controllers for medium flow rates

Bronkhorst® model F-212AV Mass Flow Controllers (MFCs) are suited for accurate measurement and control of flow ranges between 0,8…40 l_n/min and 0,5…250 l_n/min at operating pressures up to 100 bar. The MFC consists of a thermal mass flow sensor, a precise control valve and a microprocessor based pc-board with signal and fieldbus conversion. As a function of a setpoint value, the flow controller swiftly adjusts the desired flow rate.

EL-FLOW® Select series are equipped with a digital pc-board, offering high accuracy, excellent temperature stability and fast response. The main digital pc-board contains all of the general functions needed for measurement and control. In addition to the standard RS232 output the instruments also offer analog I/O. As an option, an on-board interface can be mounted to provide CANopen®, DeviceNet™, EtherCAT®, PROFIBUS DP, PROFINET, Modbus RTU, ASCII or TCP/IP, EtherNet/IP, POWERLINK or FLOW-BUS protocols.

Technical specifications

Measurement / control system

Flow range (intermediate ranges available)	min. 0,8…40 l_n/min max. 0,5…250 l_n/min (based on N_2)
Accuracy (incl. linearity) (based on actual calibration)	± 0,5 % RD plus ±0,1% FS
Repeatability	< 0,2 % RD
Turndown ratio	1:50
Multi fluid capability	Storage of max. 8 calibration curves
Settling time (in control, typical)	2 … 4 sec.
Control stability	< ± 0,1 % FS
Operating temperature	-10 … +70 °C
Temperature sensitivity	zero: < 0,05% FS/°C; span: < 0,05% Rd/°C
Pressure sensitivity	< 0,1% Rd/bar typical N_2; 0,01% Rd/bar typical H_2
Max. Kv-value	0,04 … 0,4
Leak integrity, outboard	tested < 2 x 10^{-9} mbar l/s He
Attitude sensitivity	max. error at 90° off horizontal 0,2% at 1 bar, typical N_2
Warm-up time	30 min. for optimum accuracy 2 min. for accuracy ± 2% FS

Mechanical parts

Material (wetted parts)	Stainless steel 316L or comparable
Pressure rating (PN)	100 bar abs
Process connections	compression type or face seal (VCR/VCO) couplings
Seals	standard: Viton®; options: EPDM, Kalrez® (FFKM), FDA and USP Class VI approved compounds
Weight	2,1 kg
Ingress protection	IP40

Electrical properties

Power supply	+15 … 24 Vdc			
Max. power consumption	Supply	at voltage I/O	at current I/O	extra for fieldbus
	15 V	290 mA	320 mA	<75 mA
	24 V	200 mA	215 mA	<50 mA
Analog output	0…5 (10) Vdc or 0 (4)…20 mA (sourcing output)			
Digital communication	standard: RS232; options: PROFIBUS DP, CANopen®, DeviceNet™, PROFINET, EtherCAT®, Modbus RTU, ASCII or TCP/IP, EtherNet/IP, POWERLINK, FLOW-BUS			

Electrical connection

Analog/RS232	9-pin D-connector (male);
PROFIBUS DP	bus: 9-pin D-connector (female); power: 9-pin D-connector (male);
CANopen® / DeviceNet™	5-pin M12-connector (male);
FLOW-BUS/Modbus-RTU/ASCII	RJ45 modular jack
Modbus TCP / EtherNet/IP / POWERLINK	2 x RJ45 modular jack (in/out);
EtherCAT®/ PROFINET	2 x RJ45 modular jack (in/out)

Control valve options

External actuator options to be connected to the controller

Ex-proof specifications

Approvals / certificates

Technical specifications subject to change without notice.

For dimensional drawings and hook-up diagrams please visit the product page on our website

Recommended accessories



E-8000 SERIES

Digital Readout / Control Systems

- Bright, wide angle, 1.8" display (TFT technology)
- User friendly operation, menu driven with 4 push buttons



BRIGHT SERIES

Compact Local R/C Module

- Bright, wide angle, 1.8" display
- User friendly operation
- Indication/operation/configuration



PIPS SERIES

Plug-in Power Supply

- For lab-style or industrial devices
- Interchangeable plugs (Euro, UK, USA, Australian, IEC) for mains connection



IN-LINE FILTER SERIE M-412 RS

- 1/4" female in / male out
- 100 bar
- Average porosity 2...20 µm

Related products



EL-FLOW SELECT F-211AV

- Min. flow 0,4…20 ln/min
  Max. flow 2…100 ln/min
- Pressure rating 100 bar
- Compact design
- High accuracy and repeatability



EL-FLOW SELECT F-213AV

- Min. flow 4…200 ln/min
  Max. flow 33…1670 ln/min
- Pressure rating 100 bar
- Compact design
- High accuracy and repeatability



EL-FLOW SELECT F-202AV

- Min. flow 0,8…40 ln/min
  Max. flow 5…250 ln/min
- Pressure rating 64 bar
- Compact design
- High accuracy and repeatability



EL-FLOW SELECT F-112AC

- Min. flow 0,8…40 ln/min
  Max. flow 1,4…250 ln/min
- Pressure rating 100 bar
- Compact design
- High accuracy

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