# EX-FLOW F-111BX

Ex-Protected Mass Flow Meter for Gases

- ATEX approval Cat.2, Zone 1
- Also IECEx, TIIS and KCs certified
- High accuracy, excellent repeatability
- Virtually pressure and temperature independent
- Compact design



## Intrinsically Safe Gas Mass Flow Meters for low flow rates

Bronkhorst EX-FLOW Mass Flow Meters (MFMs) are suited for precise gas flow measurement in ATEX Zone 1 hazardous areas. The MFM should be connected to a power supply with galvanic isolation / preamplifier / readout system (located in the safe zone). See Bronkhorst E-8000 Series.

EX-FLOW model F-111BX covers flow ranges from 0.3...15 ml<sub>n</sub>/min up to 0.4...20 l<sub>n</sub>/min ( $N_2$ -equivalent) at operating pressures up to 100 bar.

The intrinsically safe measuring head of the flow meter is tested according to ATEX 114 Directive 2014/34/EU and approved under EC-Type Examination Number: KEMA 01ATEX1172, protection II 2 G Ex ib IIC T4 Gb.

Other certifications: IECEx (IECEx DEK14.0060), TIIS (検·第TC21584号) and KCs = Ex ib IIC T4.

## **Technical specifications**

### Measurement / control system

| Flow range (intermediate ranges available)               | min. $0,315  \text{ml}_{\text{n}}/\text{min}$ max. to $0,420  \text{l}_{\text{n}}/\text{min}$ (based on $\text{N}_2$ ) |
|--|--|
| Accuracy (incl. linearity) (based on actual calibration) | ± 1 % FS   |
| Repeatability  | < 0,2 % RD   |
| Turndown ratio   | 1:50 (2100%)   |
| Time constant  | 5 sec.   |
| Operating temperature                                    | -10 +70 °C   |
| Temperature sensitivity                                  | zero: < 0,05% FS/°C; span: < 0,05% Rd/°C   |
| Leak integrity, outboard                                 | tested $< 2 \times 10^{-9}$ mbar I/s He  |
| Attitude sensitivity                                     | max. error at 90° off horizontal 0,2% FS at 1 bar, typical $\rm N_2$   |
| Warm-up time   | 30 min. for optimum accuracy<br>2 min. for accuracy ± 2% FS  |

### **Mechanical parts**

| Material (wetted parts) | Stainless steel 316L or comparable   |
|-------------------------|--|
| Pressure rating (PN)    | 100 bar abs  |
| Process connections     | compression type or face seal (VCR/VCO) couplings  |
| Seals                   | standard: Viton*; options: EPDM, Kalrez* (FFKM), FDA and USP Class VI approved compounds |
| Weight                  | 1,0 kg   |
| Ingress protection      | IP65   |

## **Electrical properties**

| Signal circuit                                    | type of explosion protection: intrinsic safety Ex ib IIC, only for connection to a certified intrinsically safe circuit with the following maximum values:  Ui = 28 V, Ii = 98 mA, Pi = 686 mW  The effective internal capacitance between:  Terminals 1 and 3: Ci = 1 nF;  Effective internal inductance: Li = 0,3 mH |
|---|--|
| Output signal                                     | 15 20 mA (linear)  |
| I/O signals via PS/Readout (located in safe area) | analog: 05 Vdc, 010 Vdc, 020 mA, 420 mA;<br>digital: RS232, PROFIBUS DP, DeviceNet™, Modbus RTU or ASCII, PROFINET, EtherCAT®, FLOW- BUS   |

#### **Electrical connection**

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|----|--|
|----|--|

## **Recommended accessories**



#### E-8000 SERIES

#### Digital Readout / Control Systems

Bright, wide angle, 1.8" display (TFT technology)

User friendly operation, menu driven with 4 push buttons



#### IN-LINE FILTER SERIE M-411 RS

1/4" female in / male out

100 bar

Average porosity 0.5...15 μm

## **Related products**



#### **EX-FLOW F-110CX**

Min. flow 0,15...7,5 mln/min Max. flow 0,18...9,5 mln/min Pressure rating 100 bar ATEX approval Cat.2, Zone 1 Rugged IP65 construction



#### **EX-FLOW F-111AX**

Flow ranges from 0,1...5 In/min up to 2...
100 In/min

Pressure rating 100 bar

ATEX approval Cat.2, Zone 1

Rugged IP65 construction



#### **EX-FLOW F-201CX**

Flow ranges from 0,3...15 mln/min up to 0,4...20 ln/min

Pressure rating 64 bar ATEX approval Cat.2, Zone 1 Rugged IP65 construction



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