# IN-FLOW F-201AI

Industrial Style Thermal Mass Flow Controller for Gases

- High accuracy
- Fast response, excellent repeatability
- Optional Multi Fluid / Multi Range functionality
- Virtually pressure and temperature independent
- Compact, rugged design (IP65, dust and waterproof)



## Industrial Style Gas Mass Flow Controllers for low/medium flow rates

Bronkhorst<sup>®</sup> model F-201AI Mass Flow Controllers (MFCs) are suited for accurate measurement and control of flow ranges between 0,4...20  $I_n$ /min and 2...100  $I_n$ /min with pressure rating between vacuum and 64 bar. The MFC consists of a thermal mass flow sensor, a precise control valve and a microprocessor based pc-board with signal and fieldbus conversion. As a function of a setpoint value, the flow controller swiftly adjusts the desired flow rate. The IN-FLOW model is of rugged design (IP65) for use in industrial environments or even Zone 2 hazardous areas, with optional ATEX Cat. 3 or FM Class I, Div. 2 approval.

IN-FLOW series are equipped with a digital pc-board, offering high accuracy, excellent temperature stability and fast response. The main digital pc-board contains all of the general functions needed for measurement and control. In addition to the standard RS232 output the instruments also offer analog I/O. As an option, an on-board interface can be mounted to provide CANopen<sup>®</sup>, DeviceNet<sup>™</sup>, PROFIBUS DP, PROFINET, Modbus RTU/ASCII or FLOW-BUS protocols. The IN-FLOW model features optional Multi Gas / Multi Range functionality, providing (OEM-) customers with optimal flexibility and process efficiency.

**Technical specifications** 

## Measurement / control system

Flow range (intermediate ranges available)	min. 0,420 l <sub>n</sub> /min max. 2100 l <sub>n</sub> /min (based on N <sub>2</sub> )		
Accuracy (incl. linearity) (based on actual calibration)	±0,5% Rd plus ±0,1% FS		
Repeatability	< 0,2 % RD		
Turndown ratio	up to 1:187,5 (1:50 in analog mode)		
Multi fluid capability	storage of max. 8 calibration curves optional Multi Gas / Multi Range functionality up to 10 bar abs		
Settling time (in control, typical)	standard: 12 seconds option: down to 500 msec		
Control stability	< ± 0,1 % FS		
Operating temperature	-10 +70 °C for ATEX cat. 3 and FM Class 1 Div 2 : 050°C		
Temperature sensitivity	zero: < 0,05% FS/°C; span: < 0,05% Rd/°C		
Pressure sensitivity	0,1% Rd/bar typical N <sub>2</sub> ; 0,01% Rd/bar typical H <sub>2</sub>		
Max. Kv-value	6,6 x 10 <sup>-2</sup>		
Leak integrity, outboard	tested < 2 x 10 <sup>-9</sup> mbar l/s He		
Attitude sensitivity	max. error at 90° off horizontal 0,2% at 1 bar, typical $N_2$		
Warm-up time	30 min. for optimum accuracy 2 min for accuracy ± 2% FS		

## Mechanical parts

Material (wetted parts)	stainless steel 316L or comparable	
Pressure rating (PN)	64 bar abs	
Process connections	compression type or face seal couplings	
Seals	standard: Viton®; options: EPDM, Kalrez® (FFKM), FDA and USP Class VI approved compounds	
Weight	1,5 kg	
Ingress protection	IP65	

### **Electrical properties**

Power supply	+15 24 \	+15 24 Vdc				
Max. power consumption	Supply	at voltage I/O	at current I/O	extra for fieldbus		
	15 V	290 mA	320 mA	<75 mA		
	24 V	200 mA	215 mA	<50 mA		
Analog output	05 (10) V	05 (10) Vdc or 0 (4)20 mA (sourcing output)				
Digital communication		standard: RS232; options: CANopen®, DeviceNet™, PROFIBUS DP, PROFINET, Modbus RTU/ASCII or FLOW-BUS				

## **Electrical connection**

Analog/RS232	8 DIN (male);	
PROFIBUS DP	bus: 5-pin M12 (female); power: 8 DIN (male);	
CANopen <sup>®</sup> / DeviceNet™	5-pin M12 (male);	
FLOW-BUS/Modbus-RTU/ASCII	5-pin M12 (male)	
PROFINET	bus: 2 x 5-pin M12 (female) (in/out); power: 8 DIN (male);	
IEC 61010-1	IEC-61010-1:2010 including national deviations for UL (61010-1:2012) and CSA (C22.2 No. 61010-1-12)	

Technical specifications subject to change without notice.

For dimensional drawings and hook-up diagrams please visit the product page on our website

# **Recommended accessories**



#### E-8000 SERIES

#### Digital Readout / Control Systems

Bright, wide angle, 1.8″ display (TFT technology)

User friendly operation, menu driven with 4 push buttons



#### **BRIGHT SERIES**

#### Compact Local R/C Module

Bright, wide angle, 1.8" display User friendly operation Indication/operation/configuration



#### **PIPS SERIES**

#### **Plug-in Power Supply**

For lab-style or industrial devices

Interchangeable plugs (Euro, UK, USA, Australian, IEC) for mains connection



IN-LINE FILTER SERIE M-411 RS

> 1/4" female in / male out 100 bar Average porosity 0.5...15 μm

# **Related products**



#### **IN-FLOW F-201CI**

Min. flow 0,16...8 mln/min Max. flow 0,5...25 ln/min Pressure rating 64 bar Compact IP65 design High accuracy and repeatability



#### **IN-FLOW F-202AI**

Min. flow 0,8...40 In/min Max. flow 5...250 In/min Pressure rating 64 bar Compact IP65 design High accuracy and repeatability



#### **IN-FLOW F-111AI**

Min. flow 0,4...20 ln/min Max. flow 0,6...100 ln/min Pressure rating 100 bar Compact IP65 design High accuracy



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