

D-6321

MASS-STREAM D-6321 MFC

Direct Thermal Mass Flow Controller for Gases, IP65 protected

- Proven direct inline CTA sensor (no bypass)
- Compact, rugged design (IP65, dust and waterproof)
- Less sensitivity to humidity or dirt
- Optional with integrated TFT display
- Very good price-performance ratio



Compact IP65 Mass Flow Controllers for low flow rates of gases

Bronkhorst® model D-6321 Mass Flow Controllers (MFCs) are suited for precise measurement of flow ranges between 0,05...1 l/min and 0,35...7 l/min at operating pressures between vacuum and 10 bar (Aluminium) or 20 bar (Stainless Steel). The MFC consists of a proven inline thermal (CTA) mass flow sensor, a precise control valve and a microprocessor based pc-board with signal and fieldbus conversion. As a function of a setpoint value, the flow controller swiftly adjusts the desired flow rate. The instrument is IP65 compliant and can optionally be equipped with a modern, multi-functional and multi-colour display, with operator buttons on the instrument.

The digital MASS-STREAM™ series is characterized by a high degree of signal integrity and, as an option, up to 8 calibration curves of different gases and process conditions can be memorized in the instrument. In addition to the standard RS232 output the instruments also offer analog I/O. As an option, an on-board interface can be mounted to provide PROFIBUS DP, PROFINET, CANopen®, DeviceNet™, Modbus RTU or FLOW-BUS protocols.

Technical specifications

Measurement / control system

Flow range (intermediate ranges available)	min. 0,05...1 I _N /min max. 0,35...7 I _N /min (based on N ₂)
Accuracy (incl. linearity) (based on actual calibration)	± 1,0 % RD plus ± 0.5% FS (at calibration conditions)
Repeatability	< 0,2 % FS
Turndown ratio	1:20
Type of gases	almost all gases, compatible with chosen materials
Response time (sensor)	approx. 0,3 sec.
Settling time (in control, typical)	plus approx. 2 sec.
Control stability	< 0,2 % FS typical
Operating temperature	0 ... 50 °C
Temperature sensitivity	± 0,2% Rd/°C (Air)
Pressure sensitivity	± 0,3% Rd/bar typical (Air)
Max. Kv-value	6,6 x 10 ⁻²
Leak integrity, outboard	tested < 2 x 10 ⁻⁸ mbar l/s He
Attitude sensitivity	at 90° deviation from horizontal max. error 0,2 % at 1 bar typical N ₂
Warm-up time	30 min. for optimum accuracy, within 30 seconds for accuracy ±4% FS

Mechanical parts

Sensor	Stainless steel SS 316 (AISI 316L)
Pressure rating (PN)	10 bar g for instrument body in aluminium, 20 bar g for instrument body in stainless steel SS 316
Process connections	G1/4" / compression type or face seal (VCR/VCO) couplings
Seals	standard: Viton®; options: EPDM, Kalrez® (FFKM), FDA and USP Class VI approved compounds
Ingress protection	IP65
Instrument body	Aluminium AL 50ST/51ST (anodised) or stainless steel SS 316
Sieves and rings	Teflon or stainless steel SS 316

Electrical properties

Power supply	+15 ... 24 Vdc ±10%			
Max. power consumption	Supply	Basic model	Add. for fieldbus	Add. for display
	15 V	300 mA	80 mA	30 mA
	24 V	200 mA	50 mA	20 mA
Analog output	0...5 (10) Vdc or 0 (4)...20 mA (sourcing output)			
Digital communication	standard: RS232 options: PROFIBUS DP, PROFINET, CANopen®, DeviceNet™, Modbus RTU or FLOW-BUS			

Electrical connection

Analog/RS232	8 DIN (male);
PROFIBUS DP	bus: 5-pin M12 (female); power: 8 DIN (male)
CANopen® / DeviceNet™	5-pin M12 (male)
FLOW-BUS/Modbus-RTU/ASCII	5-pin M12 (male)
PROFINET	bus: 2 x 5-pin M12 (female) (in/out); power: 8 DIN (male);

Technical specifications subject to change without notice.

For dimensional drawings and hook-up diagrams please visit the [product page](#) on our [website](#)

Recommended accessories



PIPS SERIES

Plug-in Power Supply

For lab-style or industrial devices
Interchangeable plugs (Euro, UK, USA,
Australian, IEC) for mains connection

Related products



MASS-STREAM D-6311 MFC

Min. flow 0,01...0,2 l/min
Max. flow 0,1...2 l/min
Pressure rating up to 20 bar
Rugged sensor and housing (IP65)
Optional integrated TFT display



MASS-STREAM D-6341 MFC

Min. flow 0,14...7 l/min
Max. flow 1...50 l/min
Pressure rating up to 20 bar
Rugged sensor and housing (IP65)
Optional integrated TFT display



MASS-STREAM D-6320 MFM

Min. flow 0,05...1 l/min
Max. flow 0,35...7 l/min
Pressure rating up to 20 bar
Rugged sensor and housing (IP65)
Optional integrated TFT display



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