## mini CORI-FLOW™ M13

Low Flow Coriolis Mass Flow Meter



## Low Flow Coriolis Mass Flow Meters for Liquid and Gases

mini CORI-FLOW<sup>™</sup> Mass Flow Meters and Controllers are precise and compact instruments, based on the <u>Coriolis measuring principle</u>, designed to cover the needs of the low flow market. Bronkhorst<sup>®</sup> model M13 Mass Flow Meter (MFM) is suited for highly accurate measurement of gas or liquid flow in the range 0... 2000 g/h (which corresponds with 0...26,6 I<sub>n</sub>/min when used on nitrogen) at operating pressures up to 200 bar (higher on request). The instruments are equipped with a robust IP65 weatherproof housing and are optionally available with ATEX approval for use in Zone 2 hazardous areas.

The instrument contains a microprocessor based pc-board with signal and fieldbus conversion and a PID controller for optional mass flow control by means of a separately mounted control valve or pump.

## **Technical specifications**

#### Measurement / control system

Flow rates	Liquid: $02000$ g/h (nominal flow rate: $1000$ g/h); Gas: $026,6$ $I_n$ /min ( $N_2$ ); Full Scale (FS) value is user-configurable
Mass flow accuracy	Liquid: ± 0,2% Rd; Gas: ± 0,5% Rd
Repeatability	$\pm$ 0,05 % of rate $\pm$ ½(ZS* x 100/actual flow)%
Turndown ratio	up to 1:100
Zero stability (ZS)	$<\pm0.2$ g/h (Guaranteed at constant temperature and for unchanging process and environment conditions.)
Response time (sensor)	≤ 200 msec
Temperature effect	on zero: < 0,02 g/h/°C; on span: < 0,001% Rd/°C; self heating (at zero flow): < 15°C (Depends on flow rate, heat capacity fluid, T amb., T fluid and cooling capacity.)
Operating temperature	0 70 °C ; for ATEX Cat.3, Zone 2 max. 50°C
Mounting	any position, attitude sensitivity negligible. Instrument to be rigidly bolted to a stiff and heavy mass or construction for guaranteed zero stability. External shocks or vibrations should be avoided.
Temperature accuracy	± 0,5 °C
Density accuracy	< ± 5 kg/m³
Leak integrity, outboard	tested < 2 x 10 <sup>-9</sup> mbar l/s He
Warm-up time	> 30 min for optimum accuracy

## **Mechanical parts**

Sensor	single tube, DN 0.5
Material (wetted parts)	stainless steel 316L or comparable; optional: Hastelloy-C22
Housing	stainless steel 430F
Pressure rating (PN)	200 bar abs , higher on request
Process connections	compression type or face seal (VCR/VCO) couplings, or Tri-Clamp flanges (welded)
Seals	metal
Weight	1,1 kg
Ingress protection	IP65 (weatherproof)

## **Electrical properties**

Power supply	+1524 Vdc +/- 10% Max. ripple recommended: 50 mV tt
Max. power consumption	max. 3 W
Analog output	05 (10) Vdc, min. load impedance > 2 k $\Omega$ ; 0 (4)20 mA (sourcing), max. load impedance < 375 $\Omega$
Analog setpoint	05 (10) Vdc, min. load impedance > 100 k $\Omega$ ; 0 (4)20 mA (sourcing), max. load impedance ~ 250 $\Omega$
Digital communication	standard: RS232; options: PROFIBUS DP, DeviceNet™, Modbus RTU or FLOW-BUS

#### **Electrical connection**

Analog/RS232	8-pin DIN (male);
PROFIBUS DP	bus: 5-pin M12 (female); power: 8-pin DIN (male);
CANopen® / DeviceNet™	5-pin M12 (male);
FLOW-BUS/Modbus-RTU/ASCII	5-pin M12 (male);

## **Control valve options**

External actuator options to be connected to the controller

**Ex-proof specifications** 

Approvals / certificates

Technical specifications subject to change without notice.

For dimensional drawings and hook-up diagrams please visit the  $\underline{product\ page}$  on our  $\underline{website}$ 

#### **Recommended accessories**



#### E-8000 SERIES

#### Digital Readout / Control Systems

Bright, wide angle, 1.8" display (TFT technology) User friendly operation, menu driven with 4 push buttons



#### **BRIGHT SERIES**

#### Compact Local R/C Module

Bright, wide angle, 1.8" display

User friendly operation

Indication/operation/configuration



#### PIPS SERIES

#### Plug-in Power Supply

For lab-style or industrial devices

Interchangeable plugs (Euro, UK, USA, Australian, IEC) for mains connection



#### **MOUNTING PARTS**

# Mass blocks and vibration dampeners

To guarantee zero stability of low flow Coriolis instruments

## **Related products**



## MINI CORI-FLOW™ M13V14I

Flow range 0...2000 g/h
Pressure rating 100 bar
Independent of fluid
properties
High accuracy, fast control



## MINI CORI-FLOW EX D XM13

Flow range 0...2000 g/h Pressure rating 138 bar IECEx and ATEX Zone 1 approved Independent of fluid properties



## MINI CORI-FLOW™ M12

Flow range 0...200 g/h Pressure rating 200 bar Independent of fluid properties High accuracy, fast response



## MINI CORI-FLOW™ M14

Flow range 0...30 kg/h Pressure rating 200 bar Independent of fluid properties High accuracy, fast response



## **BRONKHORST USA LLC**

57 South Commerce Way
Suite 120
USA - Bethlehem, PA 18017
Tel. <u>+1-610-866-6750</u>
sales@bronkhorstusa.com

