mini CORI-FLOW™ MI130

Low Flow Coriolis Mass Flow Meter / Controller



Low Flow Coriolis Mass Flow Meters / Controllers for Liquid and Gases

mini CORI-FLOW^m MI-series Mass Flow Meters and Controllers are precise and compact instruments, based on the <u>Coriolis measuring principle</u>, designed to cover the needs of the low flow market. Bronkhorst^m model MI130 Mass Flow Meter (MFM) is suited for highly accurate measurement of gas or liquid flow in the range 0...2000 g/h (which corresponds with 0...26,6 I_n /min when used on nitrogen) at operating pressures up to 200 bar. The instruments are equipped with a robust IP66/IP67 weatherproof housing with screw terminal connections. The MI-series MkII are suitable for an industrial area up to pollution degree 3 with additional gas or dust (Ex) atmosphere (zone 2/22 or EPL Gc/Dc).

The instrument contains smart electronics, featuring alarm and counter functions, and a PID controller for optional mass flow control by means of a separately mounted control valve or pump. With regard to connectivity, the instruments can be equipped with a wide range of fieldbus options, beside their standard analog and RS232 I/O communication.

Technical specifications

Measurement / control system

Flow rates	Liquid: 02000 g/h (nominal flow rate: 1000 g/h); Gas: 026 ,6 I_n /min (N_2); Full Scale (FS) value user-configurable
Mass flow accuracy	Liquid: $\leq \pm 0.1\%$ Rd (of Reading), at calibration conditions at FS value; Gas: $\leq \pm 0.5\%$ Rd
Volume flow accuracy	Liquid: $\leq \pm 0.2\%$ Rd, at fixed density value; Gas: $\leq \pm 0.5\%$ Rd
Repeatability	Liquid mass flow: $\leq \pm 0.05\%$ Rd $\pm \frac{1}{2}$ ZS (Zero Stability); Gas mass flow: $\leq \pm 0.25\%$ Rd $\pm \frac{1}{2}$ ZS; Density: $\leq \pm 1$ kg/m ³ (at calibration conditions at stable flow)
Turndown ratio	up to 1:2000 (in digital mode)
Zero stability (ZS)	$<$ \pm 0,2 g/h (Guaranteed at constant temperature and for unchanging process and environment conditions.)
Response time (sensor)	≤ 200 msec
Fluid temperature	-20 +70 °C
Ambient temperature	-20 +70 °C
Mounting	any position, attitude sensitivity negligible. External shocks or vibrations should be avoided.
Temperature sensitivity	≤ 0,02 g/h/°C
Temperature accuracy	± 0,5 °C

Measurement / control system

Density accuracy	$<$ \pm 1 kg/m 3 (at calibration conditions at stable flow), up to 2500 kg/m 3
Max. fluid viscosity	5000 cP
Leak integrity, outboard	tested < 2 x 10 ⁻⁹ mbar l/s He
Warm-up time	> 30 min for optimum accuracy

Mechanical parts

Sensor	single tube, DN 0.5, Ra \leq 0,8 μ m (typical)
Material (wetted parts)	stainless steel 316L / 1.4404
Housing	stainless steel 316L / 1.4404; silicon seal (bottom), NBR seal (cover)
Pressure rating (PN)	200 bar abs
Process connections	compression type or face seal (VCR/VCO) couplings, or Tri-Clamp flanges (welded)
Seals	none (in fluid path)
Weight	6 kg
Ingress protection	IP66/IP67

Electrical properties

Power supply	+1524 Vdc +/- 10% Max. ripple recommended: 50 mV tt
Max. power consumption	meter: max. 3 W; controller: max 7 W
Analog output	05 (10) Vdc, min. load impedance > 2 k Ω ; 0 (4)20 mA (sourcing), regular, max. load impedance < 375 Ω ; with HART, load impedance 250600 Ω
Analog setpoint	(for MFM + pump or control valve) 05 (10) Vdc, min. load impedance > 100 k Ω 0 (4)20 mA (sourcing), max. load impedance ~ 250 Ω
Digital communication	standard: RS232; options: CANopen®, DeviceNet™, EtherCAT®, PROFIBUS DP, PROFINET, Modbus RTU, ASCII or TCP/IP, EtherNet/IP, POWERLINK, FLOW-BUS or HART
Valve control signal	M12 cable gland, screw terminals <2,5 mm2
Bus termination	dipswitch integrated on pc-board
Support interface	micro USB on pc-board

Electrical connection

Analog/RS232	M20 gland
PROFIBUS DP	M20 gland
CANopen® / DeviceNet™	M20 gland
FLOW-BUS/Modbus-RTU/ASCII	M20 gland
Modbus TCP / EtherNet/IP / POWERLINK	M20 gland
EtherCAT®/ PROFINET	M20 gland

Control valve options

External actuator options to be connected to the controller

Ex-proof specifications

Approvals / certificates

Technical specifications subject to change without notice.

Technical specifications

Control valve options

MI130+C0I: Gas flow control valve	$Kv-max = 6.6 \times 10^{-2}$
MI130+C2I: Liquid flow control valve	$\text{Kv-max} = 2.3 \times 10^{-3}$
MI130+C5I: Gas/Liquid flow control valve	$Kv-max = 6,6 \times 10^{-2}$
MI130+F-004Al: Gas/Liquid flow control	$Kv-max = 3.0 \times 10^{-1}$

Technical specifications and dimensions subject to change without notice. Actual form, fit, function is subject to change in next release.

For dimensional drawings and hook-up diagrams please visit the $\underline{product\ page}$ on our $\underline{website}$

Recommended accessories



E-8000 SERIES

Digital Readout / Control Systems

Bright, wide angle, 1.8" display (TFT technology) User friendly operation, menu driven with 4 push buttons

Related products



MINI CORI-FLOW™ M13

Flow range 0...2000 g/h Pressure rating 200 bar Independent of fluid properties High accuracy, fast response



MINI CORI-FLOW™ MI140

Flow range 0...30 kg/h Pressure rating 200 bar Independent of fluid properties IP66/IP67 housing, terminal strip conn.



Bronkhorst High-Tech designs and manufactures innovative instruments and subsystems for low-flow measurement and control for use in laboratories, machinery and industry. Driven by a strong sense of sustainability and with many years of experience, we offer an extensive range of (mass) flow meters and controllers for gases and liquids, based on thermal, Coriolis and ultrasonic measuring principles. Our global sales and service network provides local support in more than 40 countries. Discover Bronkhorst®!