# DATASHEET M12

# mini CORI-FLOW™ M12

Low Flow Coriolis Mass Flow Meter



# Low Flow Coriolis Mass Flow Meters for Liquid and Gases

mini CORI-FLOW<sup>™</sup> Mass Flow Meters and Controllers are precise and compact instruments, based on the <u>Coriolis measuring principle</u>, designed to cover the needs of the low flow market. Bronkhorst<sup>®</sup> model M12 Mass Flow Meter (MFM) is suited for highly accurate measurement of gas or liquid flow in the range of 0...200 g/h (which corresponds with 0...2,66 l<sub>n</sub>/min when used on nitrogen) at operating pressures up to 200 bar (higher on request). The instruments are equipped with a robust IP65 weatherproof housing and are optionally available with ATEX approval for use in Zone 2 hazardous areas.

The instrument contains a microprocessor based pc-board with signal and fieldbus conversion and a PID controller for optional mass flow control by means of a separately mounted control valve or pump.

# **Technical specifications**

#### Measurement / control system

Flow rates	Liquid: 0200 g/h (nominal flow rate: 100 g/h); Gas: 02,66 I <sub>n</sub> /min (N <sub>2</sub> ); Full Scale (FS) value is user-configurable
Mass flow accuracy	Liquid: ±0,2% Rd; Gas: ±0,5% Rd
Repeatability	± 0,05 % of rate ± ½(ZS* x 100/actual flow)%
Turndown ratio	up to 1:100
Zero stability (ZS)	$<\pm$ 0,02 g/h (Guaranteed at constant temperature and for unchanging process and environment conditions.)
Response time (sensor)	≤ 200 msec
Temperature effect	on zero: < 0,01 g/h/°C; on span: < 0,001% Rd/°C; self heating (at zero flow): < 15°C (Depends on flow rate, heat capacity fluid, T amb., T fluid and cooling capacity.)
Operating temperature	0 70 ℃ ; for ATEX Cat.3, Zone 2 max. 50℃
Mounting	any position, attitude sensitivity negligible. Instrument to be rigidly bolted to a stiff and heavy mass or construction for guaranteed zero stability. External shocks or vibrations should be avoided.
Temperature accuracy	± 0,5 ℃
Density accuracy	$< \pm 5$ kg/m <sup>3</sup> (at full scale flow)
Leak integrity, outboard	tested < 2 x 10 <sup>-9</sup> mbar l/s He

#### Measurement / control system

Warm-up ti	me
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# Mechanical parts

Sensor	single tube, DN 0.25
Material (wetted parts)	stainless steel 316L or comparable; optional: Hastelloy-C22
Housing	stainless steel 430F
Pressure rating (PN)	200 bar abs , higher on request
Process connections	compression type or face seal (VCR/VCO) couplings, or Tri-Clamp flanges (welded)
Seals	metal
Weight	1,1 kg
Ingress protection	IP65 (weatherproof)

# **Electrical properties**

Power supply	+1524 Vdc +/- 10% Max. ripple recommended: 50 mV tt
Max. power consumption	max. 3 W
Analog output	05 (10) Vdc, min. load impedance > 2 k $\Omega$ ; 0 (4)20 mA (sourcing), max. load impedance < 375 $\Omega$
Analog setpoint	05 (10) Vdc, min. load impedance > 100 kΩ; 0 (4)20 mA (sourcing), max. load impedance ~ 250 Ω
Digital communication	standard: RS232; options: PROFIBUS DP, DeviceNet™, Modbus RTU or FLOW-BUS

#### **Electrical connection**

Analog/RS232	8-pin DIN (male);
PROFIBUS DP	bus: 5-pin M12 (female); power: 8-pin DIN (male);
CANopen <sup>®</sup> / DeviceNet™	5-pin M12 (male);
FLOW-BUS/Modbus-RTU/ASCII	5-pin M12 (male);

# **Control valve options**

External actuator options to be connected to the controller

Certification for hazardous areas

Approvals / certificates

For dimensional drawings and hook-up diagrams please visit the product page on our website

# **Recommended accessories**



# E-8000 SERIES

#### Digital Readout / Control Systems

Bright, wide angle, 1.8" display (TFT technology) User friendly operation, menu driven with 4 push buttons



**BRIGHT SERIES** 

# Compact Local R/C Module Bright, wide angle, 1.8" display User friendly operation Indication/operation/configuration



PIPS SERIES

#### **Plug-in Power Supply**

For lab-style or industrial devices Interchangeable plugs (Euro, UK, USA, Australian, IEC) for mains connection



#### MOUNTING PARTS

Mass blocks and vibration dampeners

To guarantee zero stability of low flow Coriolis instruments

# **Related products**



#### MINI CORI-FLOW™ M12V14I

Flow range 0...200 g/h Pressure rating 100 bar Independent of fluid properties High accuracy, fast control



#### MINI CORI-FLOW™ M12V14I

Flow range 0...200 g/h Pressure rating 100 bar Independent of fluid properties High accuracy, fast control



#### MINI CORI-FLOW EX D XM12

Flow range 0...200 g/h Pressure rating 138 bar IECEx and ATEX Zone 1 approved Independent of fluid properties



#### MINI CORI-FLOW™ M13

Flow range 0...2000 g/h Pressure rating 200 bar Independent of fluid properties High accuracy, fast response



www.bronkhorst.com

Bronkhorst High-Tech designs and manufactures innovative instruments and subsystems for low-flow measurement and control for use in laboratories, machinery and industry. Driven by a strong sense of sustainability and with many years of experience, we offer an extensive range of (mass) flow meters and controllers for gases and liquids, based on thermal, Coriolis and ultrasonic measuring principles. Our global sales and service network provides local support in more than 40 countries. Discover Bronkhorst<sup>®</sup>!