

## APPLICATION NOTE

### Flow control for optimising growth of microorganisms

A German research institute asked Bronkhorst Deutschland Nord for support supplying them a **liquid flow control setup** to be used in research to learn more about the conditions under which a population of microorganisms is able to grow using varying parameters. Flow control is used for an **accurate** and **steady** flow of aqueous liquid.

Today, more than ever, enzymes and microorganisms are being used to increase the sustainable production of pharmaceuticals and (bio)chemicals. Researchers in institutes or the industry want to know under which conditions these biological cells grow faster or slower and want to learn about the influence of nutrients or additives to understand the underlying biological processes.



#### Application requirements

To investigate under which conditions a population of microorganisms is able to grow when varying one typical parameter, the other parameters such as temperature, pressure and nutrient concentration need to be kept constant. To that end, the liquid levels of two reactor vessels containing these microorganisms need to be accurately kept at a stable, constant value using flow control.

#### Important topics

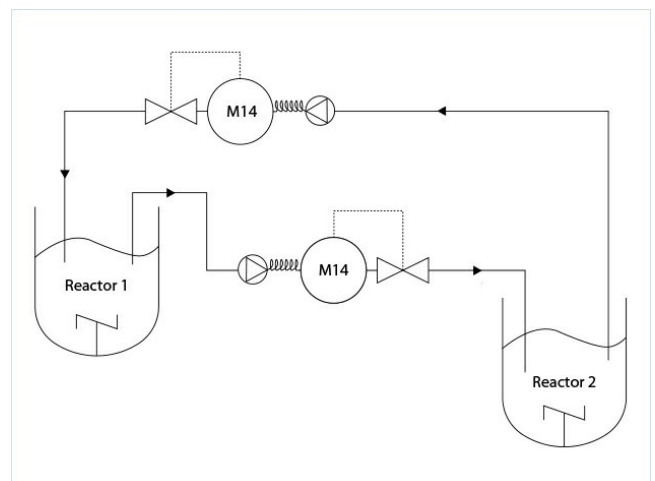
- Accurate, steady flow of aqueous liquid using direct flow control
- Stable liquid level to support microorganism growth

#### Process solution

Bronkhorst supplied two liquid mass flow instruments (series [mini CORI-FLOW](#)). Each of them inserted in the circulation system in between the reactor vessels, with the aim to provide a continuous flow of aqueous liquid.

The researchers allowed the micro-organisms to grow in the main reactor of approx. 1 liter in an aqueous environment. For determining the cell growth rate, they took samples from the main reactor at regular intervals. Temperature is an important parameter. Too low temperatures will refrain microorganisms from growing, and too high temperatures are detrimental to the microorganisms themselves.

The liquid mass flow instrument with (C5I) control valve gives a signal to a control unit which controls a pump, creating a 'direct pump control'. The liquid goes from the main reactor to a second reactor with a volume of about 200 ml, and from there it will be pumped with a second flow controller/pump combination back to the main reactor. It is a continuous circulation, day and night, which should go steady.



Flow scheme

As both flow controller/pump combinations have the same capacities, the levels in both reactors remain at the same, stable value. The setpoints are established by a control unit of the research institute.

Before contacting Bronkhorst, the research institute struggled to stabilize the low aqueous stream - in the range of 30 to 200 ml/min - without emptying one of the reactors. In order to keep the 3 µm sized microorganisms alive and without any damage during the circulation, Bronkhorst advised to use peristaltic hose pumps.

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## Recommended Products



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Min. flow 0,05...5 ml/h  
Max. flow 3...300 l/h  
Pressure rating up to 200 bar  
High accuracy, fast response  
Density and temperature output



### SERIES C2I, C5I

#### Liquid Flow Valves

Direct acting valve  
Pressure rating 64/100 bar  
Kv-max:  $6.6 \times 10^{-2}$



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Min. flow 0,05...5 ml/h  
Max. flow 6...600 l/h  
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