

# DATASHEET F-212AV

## EL-FLOW Select F-212AV

Digital Thermal Mass Flow Controller for Gases



### Gas Mass Flow Controllers for medium flow rates

Bronkhorst® model F-212AV Mass Flow Controllers (MFCs) are suited for accurate measurement and control of flow ranges between 0,8...40 l<sub>n</sub>/min and 0,5...250 l<sub>n</sub>/min at operating pressures up to 100 bar. The MFC consists of a thermal mass flow sensor, a precise control valve and a microprocessor based pc-board with signal and fieldbus conversion. As a function of a setpoint value, the flow controller swiftly adjusts the desired flow rate.

EL-FLOW® Select series are equipped with a digital pc-board, offering high accuracy, excellent temperature stability and fast response. The main digital pc-board contains all of the general functions needed for measurement and control. In addition to the standard RS232 output the instruments also offer analog I/O. As an option, an on-board interface can be mounted to provide CANopen®, DeviceNet™, EtherCAT®, PROFIBUS DP, PROFINET, Modbus RTU, ASCII or TCP/IP, EtherNet/IP, POWERLINK or FLOW-BUS protocols.

### Technical specifications

#### Measurement / control system

Flow range (intermediate ranges available)	min. 0,8...40 l <sub>n</sub> /min max. 0,5...250 l <sub>n</sub> /min (based on N <sub>2</sub> )
Accuracy (incl. linearity) (based on actual calibration)	± 0,5 % RD plus ±0,1 % FS
Repeatability	< 0,2 % RD
Turndown ratio	1:50
Multi fluid capability	Storage of max. 8 calibration curves
Settling time (in control, typical)	2 ... 4 sec.
Control stability	< ± 0,1 % FS
Operating temperature	-10 ... +70 °C
Temperature sensitivity	zero: < 0,05% FS/°C; span: < 0,05% Rd/°C
Pressure sensitivity	< 0,1% Rd/bar typical N <sub>2</sub> ; 0,01% Rd/bar typical H <sub>2</sub>
Max. Kv-value	0,04 ... 0,4
Leak integrity, outboard	tested < 2 x 10 <sup>-9</sup> mbar l/s He
Attitude sensitivity	max. error at 90° off horizontal 0,2% at 1 bar, typical N <sub>2</sub>
Warm-up time	30 min. for optimum accuracy 2 min. for accuracy ± 2% FS

## Mechanical parts

Material (wetted parts)	Stainless steel 316L or comparable			
Pressure rating (PN)	100 bar abs			
Process connections	compression type or face seal (VCR/VCO) couplings			
Seals	standard: FKM/Viton®; options: EPDM, FFKM/Kalrez®, FDA and USP Class VI approved compounds			
Weight	2,1 kg			
Ingress protection	IP40			

## Electrical properties

Power supply	+15 ... 24 Vdc			
Max. power consumption	Supply	at voltage I/O	at current I/O	extra for fieldbus
	15 V	290 mA	320 mA	<75 mA
	24 V	200 mA	215 mA	<50 mA
Analog output	0...5 (10) Vdc or 0 (4)...20 mA (sourcing output)			
Digital communication	standard: RS232; options: PROFIBUS DP, CANopen®, DeviceNet™, PROFINET, EtherCAT®, Modbus RTU, ASCII or TCP/IP, EtherNet/IP, POWERLINK, FLOW-BUS			

## Electrical connection

Analog/RS232	9-pin D-connector (male);
PROFIBUS DP	bus: 9-pin D-connector (female); power: 9-pin D-connector (male);
CANopen® / DeviceNet™	5-pin M12-connector (male);
FLOW-BUS/Modbus-RTU/ASCII	RJ45 modular jack
Modbus TCP / EtherNet/IP / POWERLINK	2 x RJ45 modular jack (in/out);
EtherCAT®/ PROFINET	2 x RJ45 modular jack (in/out)

## Control valve options

## External actuator options to be connected to the controller

## Ex-proof specifications

## Approvals / certificates

Technical specifications subject to change without notice.

For dimensional drawings and hook-up diagrams please visit the [product page](#) on our [website](#)

## Recommended accessories



### E-8000 SERIES

#### Digital Readout / Control Systems

Bright, wide angle, 1.8" display (TFT technology)  
User friendly operation, menu driven with 4 push buttons



### BRIGHT SERIES

#### Compact Local R/C Module

Bright, wide angle, 1.8" display  
User friendly operation  
Indication/operation/configuration



### PIPS SERIES

#### Plug-in Power Supply

For lab-style or industrial devices  
Interchangeable plugs (Euro, UK, USA, Australian, IEC) for mains connection



### IN-LINE FILTER MEDIUM FLOW SERIE M-412

1/4" female in / male out  
100 bar  
Average porosity 2...20 µm

## Related products



### EL-FLOW SELECT F-211AV

Min. flow 0,4...20 l/min  
Max. flow 2...100 l/min  
Pressure rating 100 bar  
Compact design  
High accuracy and repeatability



### EL-FLOW SELECT F-213AV

Min. flow 4...200 l/min  
Max. flow 33...1670 l/min  
Pressure rating 100 bar  
Compact design  
High accuracy and repeatability



### EL-FLOW SELECT F-202AV

Min. flow 0,8...40 l/min  
Max. flow 5...250 l/min  
Pressure rating 64 bar  
Compact design  
High accuracy and repeatability



### EL-FLOW SELECT F-112AC

Min. flow 0,8...40 l/min  
Max. flow 1,4...250 l/min  
Pressure rating 100 bar  
Compact design  
High accuracy