

DATASHEET F-106AI

IN-FLOW 'High-Flow' F-106AI

Industrial Style Mass Flow Meter for High Gas Flow



Industrial Style Gas Mass Flow Meters for high flow rates

Bronkhorst® model F-106AI Mass Flow Meters (MFMs) are suited for precise measurement of flow ranges between 0,4...20 m³_n/h and 4...200 m³_n/h at operating pressures up to 40 bar. The MFM consists of a thermal mass flow sensor and a microprocessor based pc-board with signal and fieldbus conversion and a PID controller for optional mass flow control by means of a separately mounted control valve. The IN-FLOW model is of rugged design (IP65) for use in industrial environments or even Zone 2 hazardous areas, with optional ATEX Cat. 3 or FM Class I, Div. 2 approval.

IN-FLOW series are equipped with a digital pc-board, offering high accuracy, excellent temperature stability and fast response. The main digital pc-board contains all of the general functions needed for measurement and control. In addition to the standard RS232 output the instruments also offer analog I/O. As an option, an on-board interface can be mounted to provide CANopen®, DeviceNet™, EtherCAT®, PROFIBUS DP, PROFINET, Modbus RTU, ASCII or TCP/IP, EtherNet/IP, POWERLINK or FLOW-BUS protocols.

Technical specifications

Measurement / control system

Flow range (intermediate ranges available)	min. 0,4...20 m ³ _n /h max. 4...200 m ³ _n /h (based on N ₂)
Accuracy (incl. linearity) (based on actual calibration)	± 1 % FS
Repeatability	< 0,2 % RD
Turndown ratio	1:50
Multi fluid capability	Storage of max. 8 calibration curves
Response time (sensor)	typical: 0,5 sec.
Operating temperature	-10 ... +70 °C for ATEX cat. 3 and FM Class 1 Div 2 : 0...50°C
Temperature sensitivity	zero: < 0,05% FS/°C; span: < 0,05% Rd/°C
Pressure sensitivity	0,1% Rd/bar typical N ₂ ; 0,01% Rd/bar typical H ₂
Leak integrity, outboard	tested < 2 x 10 ⁻⁹ mbar l/s He
Attitude sensitivity	max. error at 90° off horizontal 0,2% FS at 1 bar, typical N ₂
Warm-up time	30 min. for optimum accuracy 2 min for accuracy ± 2% FS

Mechanical parts

Material (wetted parts)	stainless steel 316L or comparable
Pressure rating (PN)	up to 40 bar abs (PN10, 16, 40); for hazardous gases such as O ₂ , H ₂ , etc. do not exceed operating pressure of 10 bar; for higher pressure select a flanged type MFM, series F-107/F-117.
Process connections	Wafer type, for mounting between flanges according to DIN DN40 or ANSI 1½"
Seals	standard: FKM/Viton®; options: EPDM, FFKM/Kalrez®
Weight	4,0 kg
Ingress protection	IP65

Electrical properties

Power supply	+15 ... 24 Vdc			
Max. power consumption	Supply	at voltage I/O	at current I/O	extra for fieldbus
	15 V	95 mA	125 mA	<75 mA
	24 V	65 mA	85 mA	<50 mA
Analog output	0...5 (10) Vdc or 0 (4)...20 mA (sourcing output)			
Digital communication	standard: RS232; options: CANopen®, DeviceNet™, EtherCAT®, PROFIBUS DP, PROFINET, Modbus RTU, ASCII or TCP/IP, EtherNet/IP, POWERLINK or FLOW-BUS			

Electrical connection

Analog/RS232	8 DIN (male);
PROFIBUS DP	bus: 5-pin M12 (female); power: 8 DIN (male);
CANopen® / DeviceNet™	5-pin M12 (male);
FLOW-BUS/Modbus-RTU/ASCII	5-pin M12 (male);
Modbus TCP / EtherNet/IP / POWERLINK	bus: 2 x 5-pin M12 (female) (in/out); power: 8 DIN (male);
EtherCAT® / PROFINET	bus: 2 x 5-pin M12 (female) (in/out); power: 8 DIN (male)
IEC 61010-1	IEC-61010-1:2010 including national deviations for UL (61010-1:2012) and CSA (C22.2 No. 61010-1-12)

Control valve options

External actuator options to be connected to the controller

Ex-proof specifications

Approvals / certificates

Technical specifications subject to change without notice.

For dimensional drawings and hook-up diagrams please visit the [product page](#) on our [website](#)

Recommended accessories



E-8000 SERIES

Digital Readout / Control Systems

Bright, wide angle, 1.8" display (TFT technology)
User friendly operation, menu driven with 4 push buttons



BRIGHT SERIES

Compact Local R/C Module

Bright, wide angle, 1.8" display
User friendly operation
Indication/operation/configuration



PIPS SERIES

Plug-in Power Supply

For lab-style or industrial devices
Interchangeable plugs (Euro, UK, USA, Australian, IEC) for mains connection

Related products



IN-FLOW F-113AI

Min. flow 4...200 l/min
Max. flow 8...1670 l/min
Pressure rating 100 bar
Compact IP65 design
High accuracy



IN-FLOW 'HIGH-FLOW' F-116AI

Min. flow 0,3 ... 15 m3n/h
Max. flow 4 ... 200 m3n/h
Pressure rating 100 bar
Compact IP65 design
High accuracy



IN-FLOW 'HIGH-FLOW' F-106BI

Min. flow 1 ... 50 m3n/h
Max. flow 10 ... 500 m3n/h
Pressure rating up to 40 bar
Wafer type connection (DIN/ANSI)
Rugged IP65 housing



IN-FLOW 'HIGH-FLOW' F-107AI

Min. flow 0,4 ... 20 m3n/h
Max. flow 4 ... 200 m3n/h
Pressure rating up to 40 bar
Flanged connection (DIN/ANSI)
Rugged IP65 housing