

# F-117AI

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## IN-FLOW 'High-Flow' F-117AI

Industrial Style Mass Flow Meter for High Gas Flow

- High accuracy, excellent repeatability
- Virtually pressure and temperature independent
- Compact design
- Rugged, weatherproof housing (IP65, dust and waterproof)
- Flanged connection (DIN DN40 / ANSI 1½")



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### Industrial Style Gas Mass Flow Meters for high flow rates

Bronkhorst® model F-107AI Mass Flow Meters (MFMs) are suited for precise measurement of flow ranges between 0,4...20 m<sup>3</sup><sub>n</sub>/h and 4...200 m<sup>3</sup><sub>n</sub>/h at operating pressures up to 100 bar. The MFM consists of a thermal mass flow sensor and a microprocessor based pc-board with signal and fieldbus conversion and a PID controller for optional mass flow control by means of a separately mounted control valve. The IN-FLOW model is of rugged design (IP65) for use in industrial environments or even Zone 2 hazardous areas, with optional ATEX Cat. 3 or FM Class I, Div. 2 approval.

IN-FLOW series are equipped with a digital pc-board, offering high accuracy, excellent temperature stability and fast response. The main digital pc-board contains all of the general functions needed for measurement and control. In addition to the standard RS232 output the instruments also offer analog I/O. As an option, an on-board interface can be mounted to provide CANopen®, DeviceNet™, EtherCAT®, PROFIBUS DP, PROFINET, Modbus RTU, ASCII or TCP/IP, EtherNet/IP, POWERLINK or FLOW-BUS protocols.

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### Technical specifications

## Measurement / control system

Flow range (intermediate ranges available)

min. 0,4...20 m<sup>3</sup><sub>n</sub>/h  
max. 4...200 m<sup>3</sup><sub>n</sub>/h  
(based on N<sub>2</sub>)

Accuracy (incl. linearity) (based on actual calibration)

± 1 % FS

Repeatability

< 0,2 % RD

Turndown ratio

1:50

Multi fluid capability

Storage of max. 8 calibration curves

Response time (sensor)

typical: 0,5 sec.

Operating temperature

-10 ... +70 °C  
for ATEX cat. 3 and FM Class 1 Div 2 : 0...50°C

Temperature sensitivity

zero: < 0,05% FS/°C; span: < 0,05% Rd/°C

Pressure sensitivity

0,1% Rd/bar typical N<sub>2</sub>; 0,01% Rd/bar typical H<sub>2</sub>

Leak integrity, outboard

tested < 2 x 10<sup>-9</sup> mbar l/s He

Attitude sensitivity

max. error at 90° off horizontal 0,2% FS at 1 bar, typical N<sub>2</sub>

Warm-up time

30 min. for optimum accuracy  
2 min for accuracy ± 2% FS

## Mechanical parts

Material (wetted parts) stainless steel 316L or comparable

Pressure rating (PN) up to 100 bar abs

Process connections Flanged type, according to DIN DN 40 / ANSI 1½"

Seals standard: Viton®;  
options: EPDM, Kalrez® (FFKM)

Weight 13 kg

Ingress protection IP65

## Electrical properties

Power supply +15 ... 24 Vdc

Max. power consumption	Supply	at voltage I/O	at current I/O	extra for fieldbus
	15 V	95 mA	125 mA	<75 mA
24 V	65 mA	85 mA	<50 mA	

Analog output 0...5 (10) Vdc or 0 (4)...20 mA (sourcing output)

Digital communication standard: RS232;  
options: CANopen®, DeviceNet™, EtherCAT®, PROFIBUS DP, PROFINET, Modbus RTU, ASCII or TCP/IP, EtherNet/IP, POWERLINK or FLOW-BUS

**Electrical connection**

Analog/RS232	8 DIN (male);
PROFIBUS DP	bus: 5-pin M12 (female); power: 8 DIN (male);
CANopen® / DeviceNet™	5-pin M12 (male);
FLOW-BUS/Modbus-RTU/ASCII	5-pin M12 (male);
Modbus TCP / EtherNet/IP / POWERLINK	bus: 2 x 5-pin M12 (female) (in/out); power: 8 DIN (male);
EtherCAT®/ PROFINET	bus: 2 x 5-pin M12 (female) (in/out); power: 8 DIN (male)
IEC 61010-1	IEC-61010-1:2010 including national deviations for UL (61010-1:2012) and CSA (C22.2 No. 61010-1-12)

**Control valve options****External actuator options to be connected to the controller****Ex-proof specifications****Approvals / certificates**

Technical specifications subject to change without notice.

For dimensional drawings and hook-up diagrams please visit the [product page](#) on our [website](#)



## Recommended accessories



### E-8000 SERIES

#### Digital Readout / Control Systems

Bright, wide angle, 1.8" display (TFT technology)

User friendly operation, menu driven with 4 push buttons



### BRIGHT SERIES

#### Compact Local R/C Module

Bright, wide angle, 1.8" display

User friendly operation

Indication/operation/configuration



### PIPS SERIES

#### Plug-in Power Supply

For lab-style or industrial devices  
Interchangeable plugs (Euro, UK, USA, Australian, IEC) for mains connection

## Related products



### IN-FLOW 'HIGH-FLOW' F-116AI

Min. flow 0,3 ... 15 m<sup>3</sup>n/h

Max. flow 4 ... 200 m<sup>3</sup>n/h

Pressure rating 100 bar

Compact IP65 design

High accuracy



### IN-FLOW 'HIGH-FLOW' F-107AI

Min. flow 0,4 ... 20 m<sup>3</sup>n/h

Max. flow 4 ... 200 m<sup>3</sup>n/h

Pressure rating up to 40 bar

Flanged connection (DIN/ANSI)

Rugged IP65 housing



### IN-FLOW 'HIGH-FLOW' F-117BI

Min. flow 1 ... 50 m<sup>3</sup>n/h

Max. flow 10 ... 500 m<sup>3</sup>n/h

Pressure rating up to 100 bar

Flanged connection (DIN/ANSI)

Rugged IP65 housing



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