# IN-FLOW 'High-Flow' F-117DI

Industrial Style Mass Flow Meter for High Gas Flow



# Industrial Style Gas Mass Flow Meters for high flow rates

Bronkhorst $^{\circ}$  model F-117DI Mass Flow Meters (MFMs) are suited for precise measurement of flow ranges between 3,6...180 m $^{3}$ <sub>n</sub>/h and 36...1800 m $^{3}$ <sub>n</sub>/h at operating pressures up to 100 bar. The MFM consists of a thermal mass flow sensor and a microprocessor based pc-board with signal and fieldbus conversion and a PID controller for optional mass flow control by means of a separately mounted control valve. The IN-FLOW model is of rugged design (IP65) for use in industrial environments or even Zone 2 hazardous areas, with optional ATEX Cat. 3 or FM Class I, Div. 2 approval.

IN-FLOW series are equipped with a digital pc-board, offering high accuracy, excellent temperature stability and fast response. The main digital pc-board contains all of the general functions needed for measurement and control. In addition to the standard RS232 output the instruments also offer analog I/O. As an option, an on-board interface can be mounted to provide CANopen®, DeviceNet™, EtherCAT®, PROFIBUS DP, PROFINET, Modbus RTU, ASCII or TCP/IP, EtherNet/IP, POWERLINK or FLOW-BUS protocols.

## **Technical specifications**

#### Measurement / control system

Flow range (intermediate ranges available)	min. 3,6180 ${\rm m^3}_{\rm n}/{\rm h}$ max. 361800 ${\rm m^3}_{\rm n}/{\rm h}$ (based on ${\rm N_2}$ )		
Accuracy (incl. linearity) (based on actual calibration)	± 1 % FS		
Repeatability	< 0,2 % RD		
Turndown ratio	1:50		
Multi fluid capability	Storage of max. 8 calibration curves		
Response time (sensor)	typical: 0,5 sec.		
Operating temperature	-10 +70 °C for ATEX cat. 3 and FM Class 1 Div 2 : 050°C		
Temperature sensitivity	zero: < 0,05% FS/°C; span: < 0,05% Rd/°C		
Pressure sensitivity	0,1% Rd/bar typical N $_2$ ; 0,01% Rd/bar typical H $_2$		
Leak integrity, outboard	tested $< 2 \times 10^{-9}$ mbar l/s He		
Attitude sensitivity	max. error at 90° off horizontal 0,2% FS at 1 bar, typical $\rm N_2$		
Warm-up time	30 min. for optimum accuracy 2 min for accuracy ± 2% FS		

#### Mechanical parts

Material (wetted parts)	stainless steel 316L or comparable	
Pressure rating (PN)	up to 100 bar abs	
Process connections	Flanged type, according to DIN DN100 or ANSI 4"	
Seals	standard: FKM/Viton®; options: EPDM, FFKM/Kalrez®	
Weight	38,8 kg	
Ingress protection	IP65	

#### **Electrical properties**

Power supply	+15 24 \	+15 24 Vdc				
Max. power consumption	Supply	at voltage I/O	at current I/O	extra for fieldbus		
	15 V	95 mA	125 mA	<75 mA		
	24 V	65 mA	85 mA	<50 mA		
Analog output	05 (10) Vdc or 0 (4)20 mA (sourcing output)					
Digital communication	standard: RS232; options: CANopen®, DeviceNet™, EtherCAT®, PROFIBUS DP, PROFINET, Modbus RTU, ASCII or TCP/IP, EtherNet/IP, POWERLINK or FLOW-BUS					

#### **Electrical connection**

Analog/RS232	8 DIN (male);		
PROFIBUS DP	bus: 5-pin M12 (female); power: 8 DIN (male);		
CANopen® / DeviceNet™	5-pin M12 (male);		
FLOW-BUS/Modbus-RTU/ASCII	5-pin M12 (male);		
Modbus TCP / EtherNet/IP / POWERLINK	bus: 2 x 5-pin M12 (female) (in/out); power: 8 DIN (male);		
EtherCAT®/ PROFINET	bus: 2 x 5-pin M12 (female) (in/out); power: 8 DIN (male)		
IEC 61010-1	IEC-61010-1:2010 including national deviations for UL (61010-1:2012) and CSA (C22.2 No. 61010-1-12)		

# Control valve options

External actuator options to be connected to the controller

**Ex-proof specifications** 

Approvals / certificates

 $Technical\ specifications\ subject\ to\ change\ without\ notice.$ 

For dimensional drawings and hook-up diagrams please visit the <u>product page</u> on our <u>website</u>

#### **Recommended accessories**



#### E-8000 SERIES

#### Digital Readout / Control Systems

Bright, wide angle, 1.8" display (TFT technology)

User friendly operation, menu driven with 4 push buttons



#### **BRIGHT SERIES**

#### Compact Local R/C Module

Bright, wide angle, 1.8"

display

User friendly operation

Indication/operation/configuration



#### **PIPS SERIES**

#### **Plug-in Power Supply**

For lab-style or

industrial devices

Interchangeable plugs

(Euro, UK, USA,

Australian, IEC) for

mains connection

## **Related products**



#### IN-FLOW 'HIGH-FLOW' F-117CI

Min. flow 2 ... 100 m3n/h

Max. flow 20 ... 1000

m3n/h

Pressure rating up to

100 bar

Flanged connection

(DIN/ANSI)

Rugged IP65 housing



#### IN-FLOW 'HIGH-FLOW' F-107DI

Min. flow 3,6 ... 180

m3n/h

Max. flow 36 ... 1800

m3n/h

Pressure rating up to 40

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Flanged connection

(DIN/ANSI)

Rugged IP65 housing



#### IN-FLOW 'HIGH-FLOW' F-106DI

Min. flow 3,6 ... 180

m3n/h

Max. flow 36 ... 1800

m3n/h

Pressure rating up to 40

bar

Wafer type connection

(DIN/ANSI)

Rugged IP65 housing



Bronkhorst High-Tech designs and manufactures innovative instruments and subsystems for low-flow measurement and control for use in laboratories, machinery and industry. Driven by a strong sense of sustainability and with many years of experience, we offer an extensive range of (mass) flow meters and controllers for gases and liquids, based on thermal, Coriolis and ultrasonic measuring principles. Our global sales and service network provides local support in more than 40 countries. Discover Bronkhorst®!