# DATASHEET IQFD-200C

# IQ+FLOW IQFD-200C Downported MFC

Micro Fluidic Mass Flow Controller for Gases, Downported



## MEMS based Mass Flow Controller for Gases, for OEM Applications

Bronkhorst $^{\circ}$  IQ $^{+}$ FLOW $^{\circ}$  model IQFD-200C Mass Flow Controllers (MFCs) are suited for precise control of dry, clean, non-corrosive, non-explosive gases. The ultra compact, downported MFC has a chip-based (MEMS) thermal mass flow sensor and is suited for flow ranges between 0,2...10 ml<sub>n</sub>/min and 0,1...5 l<sub>n</sub>/min N<sub>2</sub>-equivalent at operating pressures between vacuum and 10 bar(g). Communication with the devices can be either in analog mode or digital over RS232 or RS485.

The ultra compact IQ+FLOW instruments are typically recommended for integration in analytical and medical equipment.

# **Technical specifications**

#### Measurement / control system

Flow range (intermediate ranges available)	min. $0,210  \text{ml}_{\text{n}}/\text{min}$ max. $0,15  \text{l}_{\text{n}}/\text{min}$ (based on $\text{N}_2$ )
Accuracy (incl. linearity) (based on actual calibration)	< $\pm 1,5\%$ RD + $\pm 0,5\%$ FS (Based on calibration with actual gas, at ambient temperature and at customer specified inlet pressure. Horizontal mounting position.)
Repeatability	for flows $<$ 20 ml <sub>n</sub> /min: $< \pm 0.5\%$ FS; for flows $>$ 20 ml <sub>n</sub> /min: $< \pm 0.5\%$ RD
Turndown ratio	1:50 (2100%)
Operating pressure	0 10 bar g
Media	Dry, clean, non-corrosive gases. Standard calibration gases Air, $N_2$ , Ar, He, $CO_2$ and $H_2$ . Other dry, clean, non-corrosive gases on request $(O_2, CO,)$
Multi fluid capability	Storage of max. 8 calibration curves
Settling time (in control, typical)	t98% down to 300 msec, 700 msec typical
Operating temperature	5 50 °C
Temperature sensitivity	span: 0,2% RD/°C; zero: 0,01 ml <sub>n</sub> /min/°C
Max. Kv-value	$2,37 \times 10^{-3}$
Leak integrity, outboard	$< 1 \times 10^{-8}$ mbar·l/s He
Attitude sensitivity	max. error at 90° off horizontal 0,5 m $l_{\rm n}$ /min at 1 bar, typical N $_{\rm 2}$

#### **Mechanical parts**

Material (wetted parts)	aluminium, Si, SiOx, epoxy; option: stainless steel body (SS316L)
Process connections	downported construction
Seals	standard: Viton®; other on request
Weight	120 g (Aluminium) / 180 g (SS316L)
Ingress protection	IP40
Max. differential pressure across control valve	9 bar dif.

# **Electrical properties**

Readout sample time	2 msec
Power supply	+ 15 24 Vdc
Max. power consumption	100 mA
Analog output	05 (10) Vdc or 0 (4)20 mA (sourcing output)
Digital communication	RS232, RS485 (Modbus-RTU/ASCII or FLOW-BUS)

## **Electrical connection**

Power/Analog/RS232/RS485	RJ45 modular jack

# Control valve options

External actuator options to be connected to the controller

**Ex-proof specifications** 

Approvals / certificates

Technical specifications subject to change without notice.

For dimensional drawings and hook-up diagrams please visit the  $\underline{product\ page}$  on our  $\underline{website}$ 

#### **Recommended Accessories**



#### E-8000 SERIES

# Digital Readout / Control Systems

Bright, wide angle, 1.8" display (TFT technology) User friendly operation, menu driven with 4 push buttons



#### PIPS SERIES

#### **Plug-in Power Supply**

For lab-style or industrial devices Interchangeable plugs (Euro, UK, USA, Australian, IEC) for mains connection

## **Related products**



#### **IQ+FLOW IQF-100C MFM**

Min. flow 0...10 mln/min Max. flow 0...5 ln/min Pressure rating 10 bar Ultra compact MEMS technology



#### IQ+FLOW IQFD-100C DOWNPORTED MFM

Min. flow 0...10 mln/min Max. flow 0...5 ln/min Pressure rating 10 bar Ultra compact (MEMS technology) Top-mount

construction



#### IQ+FLOW IQF-200C MFC

Min. flow 0...10 mln/min Max. flow 0...5 ln/min Pressure rating 10 bar Ultra compact MEMS technology



#### **IQ+FLOW IQPD-500C**

Min. pressure 0,01...0,5 bar Max. pressure 0,2...10 bar Ultra compact;

downported
MEMS technology



Bronkhorst High-Tech designs and manufactures innovative instruments and subsystems for low-flow measurement and control for use in laboratories, machinery and industry. Driven by a strong sense of sustainability and with many years of experience, we offer an extensive range of (mass) flow meters and controllers for gases and liquids, based on thermal, Coriolis and ultrasonic measuring principles. Our global sales and service network provides local support in more than 40 countries. Discover Bronkhorst\*!