# LOW-AP-FLOW F-102D

Mass Flow Meter for low pressure drop or corrosive gas service

- Large bore capillary (thermal bypass sensor)
- Very low pressure drop
- Less sensitivity to humidity or dirt
- Suitable of corrosive gases
- Easy to purge



# Thermal Mass Flow Meters for low pressure drop or corrosive gas applications

Bronkhorst<sup>\*</sup> model F-102D Mass Flow Meters (MFMs) are suited for precise measurement of flow ranges between 0,28...14  $I_n$ /min and 0,5...25  $I_n$ /min (N<sub>2</sub>-equivalent). The instruments are particularly suited for corrosive gases or applications with very low differential pressure ( $\Delta P$ ). Compared to conventional instruments, LOW- $\Delta P$ -FLOW meters have larger flow channels to minimize the risk of clogging, facilitate cleaning and purging, and cause lower pressure drop (the sensor only requires 0,5 to 5 mbar).

The integrated digital pc-board provides signal and fieldbus conversion as well as PID controller functionality for optional mass flow control by means of a (separately mounted) control valve. In addition to the standard RS232 output the instruments also offer analog I/O. As an option, an on-board interface can be mounted to provide CANopen®, DeviceNet<sup>™</sup>, EtherCAT<sup>®</sup>, PROFIBUS DP, PROFINET, Modbus RTU, ASCII or TCP/IP, EtherNet/IP or FLOW-BUS protocols.

**Technical specifications** 

#### Measurement / control system

Flow range (intermediate ranges available)	min. 0,2814 l <sub>n</sub> /min max. 0,525 l <sub>n</sub> /min (based on N <sub>2</sub> )		
Accuracy (incl. linearity) (based on actual calibration)	± 1 % FS		
Repeatability	< 0,2 % RD		
Turndown ratio	1:50 (2100%)		
Max. operating pressure	10 bar g		
Multi fluid capability	storage of max. 8 calibration curves		
Response time (sensor)	1 2 sec.		
Operating temperature	-10 +70 °C		
Mounting	horizontal		
Temperature sensitivity	< 0,1% FS/°C		
Pressure sensitivity	0,1% Rd/bar typical N <sub>2</sub> ; 0,01% Rd/bar typical H <sub>2</sub>		
Leak integrity, outboard	tested < 2 x 10 <sup>-9</sup> mbar I/s He		
Warm-up time	30 min. for optimum accuracy 2 min for accuracy ± 2% FS		

## **Mechanical parts**

Material (wetted parts)	stainless steel 316L or comparable; other on request
Process connections	compression type or face seal (VCR/VCO) couplings
Seals	standard: Viton®; options: EPDM, Kalrez® (FFKM), FDA and USP Class VI approved compounds
Weight	0,6 kg
Ingress protection	IP40

### **Electrical properties**

Power supply	+15 24 Vdc				
Max. power consumption meter	Supply	at voltage I/O	at current I/O	extra for fieldbus	
	15 V	95 mA	125 mA	<75 mA	
	24 V	65 mA	85 mA	<50 mA	
Max. Power consumption controller	Supply	at voltage I/O	at current I/O	extra for fieldbus	
	15 V	290 mA	320 mA	<75 mA	
	24 V	200 mA	215 mA	<50 mA	
Analog output	05 (10) Vdc or 0 (4)20 mA (sourcing output)				
Digital communication	standard: RS232; options: PROFIBUS DP, CANopen®, DeviceNet™, PROFINET, EtherCAT®, Modbus RTU, ASCII or TCP/IP, EtherNet/IP, FLOW-BUS				

### **Electrical connection**

Analog/RS232	9-pin D-connector (male);
PROFIBUS DP	bus: 9-pin D-connector (female); power: 9-pin D-connector (male);
CANopen <sup>®</sup> / DeviceNet <sup>™</sup>	5-pin M12-connector (male);
FLOW-BUS/Modbus-RTU/ASCII	RJ45 modular jack
Modbus TCP / EtherNet/IP	2 x RJ45 modular jack (in/out);
EtherCAT <sup>®</sup> / PROFINET	2 x RJ45 modular jack (in/out);

Technical specifications subject to change without notice.

For dimensional drawings and hook-up diagrams please visit the product page on our website

# **Recommended accessories**



#### E-8000 SERIES

#### Digital Readout / Control Systems

Bright, wide angle, 1.8" display (TFT technology) User friendly operation, menu driven with 4 push buttons



#### **BRIGHT SERIES**

#### Compact Local R/C Module

Bright, wide angle, 1.8" display User friendly operation Indication/operation/configuration



#### **PIPS SERIES**

### Plug-in Power Supply

For lab-style or industrial devices Interchangeable plugs (Euro, UK, USA,

Australian, IEC) for mains connection



IN-LINE FILTER SERIE M-422 RS

> 1/4" female in / male out 200 bar Average porosity 2...20 μm

# **Related products**



#### LOW-ΔP-FLOW F-101E

Min. flow 0,028...1,4 ln/min Max. flow 0,24...12 ln/min Pressure rating up to 10 bar Very low pressure drop Suitable for corrosive gases



#### LOW-DP-FLOW F-102E

Min. flow 0,17...8,5 In/min Max. flow 1...50 In/min Pressure rating up to 10 bar Very low pressure drop Suitable for corrosive gases



#### LOW-DP-FLOW F-102DI

Min. flow 0,28...14 ln/min Max. flow 0,5...25 ln/min Pressure rating up to 10 bar Low  $\Delta P$ , easy to purge Compact IP65 design



#### LOW-DP-FLOW F-202DV

Min. flow 0,28...14 ln/min Max. flow 0,5...25 ln/min Pressure rating up to 10 bar Low  $\Delta P$ , easy to purge Compact design



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