

DATASHEET F-117BI

IN-FLOW 'High-Flow' F-117BI

Industrial Style Mass Flow Meter for High Gas Flow



Industrial Style Gas Mass Flow Meters for high flow rates

Bronkhorst® model F-117BI Mass Flow Meters (MFMs) are suited for precise measurement of flow ranges between 1...50 m³_n/h and 10...500 m³_n/h at operating pressures up to 100 bar. The MFM consists of a thermal mass flow sensor and a microprocessor based pc-board with signal and fieldbus conversion and a PID controller for optional mass flow control by means of a separately mounted control valve. The IN-FLOW model is of rugged design (IP65) for use in industrial environments or even Zone 2 hazardous areas, with optional ATEX Cat. 3 or FM Class I, Div. 2 approval.

IN-FLOW series are equipped with a digital pc-board, offering high accuracy, excellent temperature stability and fast response. The main digital pc-board contains all of the general functions needed for measurement and control. In addition to the standard RS232 output the instruments also offer analog I/O. As an option, an on-board interface can be mounted to provide CANopen®, DeviceNet™, EtherCAT®, PROFIBUS DP, PROFINET, Modbus RTU, ASCII or TCP/IP, EtherNet/IP, POWERLINK or FLOW-BUS protocols.

Technical specifications

Measurement / control system

Flow range (intermediate ranges available)	min. 1...50 m ³ _n /h max. 10...500 m ³ _n /h (based on N ₂)
Accuracy (incl. linearity) (based on actual calibration)	± 1 % FS
Repeatability	< 0,2 % RD
Turndown ratio	1:50
Multi fluid capability	Storage of max. 8 calibration curves
Response time (sensor)	typical: 0,5 sec.
Operating temperature	-10 ... +70 °C for ATEX cat. 3 and FM Class 1 Div 2 : 0...50°C
Temperature sensitivity	zero: < 0,05% FS/°C; span: < 0,05% Rd/°C
Pressure sensitivity	0,1% Rd/bar typical N ₂ ; 0,01% Rd/bar typical H ₂
Leak integrity, outboard	tested < 2 x 10 ⁻⁹ mbar l/s He
Attitude sensitivity	max. error at 90° off horizontal 0,2% FS at 1 bar, typical N ₂
Warm-up time	30 min. for optimum accuracy 2 min for accuracy ± 2% FS

Mechanical parts

Material (wetted parts)	stainless steel 316L or comparable
Pressure rating (PN)	up to 100 bar abs
Process connections	Flanged type, according to DIN DN50 or ANSI 2"
Seals	standard: FKM/Viton®; options: EPDM, FFKM/Kalrez®
Weight	17,2 kg
Ingress protection	IP65

Electrical properties

Power supply	+15 ... 24 Vdc			
Max. power consumption	Supply	at voltage I/O	at current I/O	extra for fieldbus
	15 V	95 mA	125 mA	<75 mA
	24 V	65 mA	85 mA	<50 mA
Analog output	0...5 (10) Vdc or 0 (4)...20 mA (sourcing output)			
Digital communication	standard: RS232; options: CANopen®, DeviceNet™, EtherCAT®, PROFIBUS DP, PROFINET, Modbus RTU, ASCII or TCP/IP, EtherNet/IP, POWERLINK or FLOW-BUS			

Electrical connection

Analog/RS232	8 DIN (male);
PROFIBUS DP	bus: 5-pin M12 (female); power: 8 DIN (male);
CANopen® / DeviceNet™	5-pin M12 (male);
FLOW-BUS/Modbus-RTU/ASCII	5-pin M12 (male);
Modbus TCP / EtherNet/IP / POWERLINK	bus: 2 x 5-pin M12 (female) (in/out); power: 8 DIN (male);
EtherCAT® / PROFINET	bus: 2 x 5-pin M12 (female) (in/out); power: 8 DIN (male)
IEC 61010-1	IEC-61010-1:2010 including national deviations for UL (61010-1:2012) and CSA (C22.2 No. 61010-1-12)

Control valve options

External actuator options to be connected to the controller

Ex-proof specifications

Approvals / certificates

Technical specifications subject to change without notice.

For dimensional drawings and hook-up diagrams please visit the [product page](#) on our [website](#)

Recommended accessories



E-8000 SERIES

Digital Readout / Control Systems

Bright, wide angle, 1.8" display (TFT technology)
User friendly operation, menu driven with 4 push buttons



BRIGHT SERIES

Compact Local R/C Module

Bright, wide angle, 1.8" display
User friendly operation
Indication/operation/configuration



PIPS SERIES

Plug-in Power Supply

For lab-style or industrial devices
Interchangeable plugs (Euro, UK, USA, Australian, IEC) for mains connection

Related products



IN-FLOW 'HIGH-FLOW' F-117AI

Min. flow 0,4 ... 20 m³n/h
Max. flow 4 ... 200 m³n/h
Pressure rating up to 100 bar
Flanged connection (DIN/ANSI)
Rugged IP65 housing



IN-FLOW 'HIGH-FLOW' F-117CI

Min. flow 2 ... 100 m³n/h
Max. flow 20 ... 1000 m³n/h
Pressure rating up to 100 bar
Flanged connection (DIN/ANSI)
Rugged IP65 housing



IN-FLOW 'HIGH-FLOW' F-116BI

Min. flow 1 ... 50 m³n/h
Max. flow 7,5 ... 375 m³n/h
Pressure rating 95 bar
Compact IP65 design
High accuracy



IN-FLOW 'HIGH-FLOW' F-107BI

Min. flow 1 ... 50 m³n/h
Max. flow 10 ... 500 m³n/h
Pressure rating up to 40 bar
Flanged connection (DIN/ANSI)
Rugged IP65 housing